



YAMAHA



25D

OWNER'S MANUAL

U.S.A.Edition
LIT-18626-05-83
6L2-28199-1L

EMU25060

 **WARNING**

**The engine exhaust from this product
contains chemicals known to the
State of California to cause cancer, birth
defects or other reproductive harm.**

YAMAHA

LIT-CALIF-65-01

ZMU01690

Read this owner's manual carefully before operating your outboard motor.

Important manual information

EMU25100

To the owner

Thank you for choosing a Yamaha outboard motor. This Owner's Manual contains information needed for proper operation, maintenance and care. A thorough understanding of these simple instructions will help you obtain maximum enjoyment from your new Yamaha. If you have any question about the operation or maintenance of your outboard motor, please consult a Yamaha dealer. In this Owner's Manual particularly important information is distinguished in the following ways.

 The Safety Alert Symbol means **ATTENTION! BECOME ALERT! YOUR SAFETY IS INVOLVED!**

EWMO00780

WARNING

Failure to follow WARNING instructions could result in severe injury or death to the machine operator, a bystander, or a person inspecting or repairing the outboard motor.

ECMO00700

CAUTION:

A CAUTION indicates special precautions that must be taken to avoid damage to the outboard motor.

NOTE:

A NOTE provides key information to make procedures easier or clearer.

Yamaha continually seeks advancements in product design and quality. Therefore, while this manual contains the most current product information available at the time of printing, there may be minor discrepancies between your machine and this manual. If there is any question concerning this manu-

al, please consult your Yamaha dealer.

NOTE:

The 25MH and the standard accessories are used as a base for the explanations and illustrations in this manual. Therefore some items may not apply to every model.

EMU25110

**25D
OWNER'S MANUAL
©2004 by Yamaha Motor Corporation, USA
1st edition, March 2004
All rights reserved.
Any reprinting or unauthorized use
without the written permission of
Yamaha Motor Corporation, USA
is expressly prohibited.
Printed in Japan
P/N LIT-18626-05-83**

Table of contents

General information	1	Operation	17
Identification numbers record.....	1	Installation.....	17
Outboard motor serial number	1	Mounting the outboard motor	17
Emission control information	1	Clamping the outboard motor.....	18
North American models.....	1	Breaking in engine	19
Safety information	2	Gasoline and engine oil mixing chart (25:1).....	19
Important labels.....	3	Procedure for pre-mixed models.....	19
Warning labels	3	Preoperation checks	20
Basic boating rules		Fuel	20
(Rules of the road)	4	Oil	20
Steering and sailing rules and sound signals.....	4	Controls	20
Rules when encountering vessels	4	Engine	20
Other special situations.....	5	Filling fuel and engine oil	20
Fueling instructions	7	Filling fuel for portable tank	20
Gasoline	8	Ring Free Fuel Additive.....	21
Engine oil	8	Gasoline and oil mixing (100:1).....	21
Propeller selection.....	8	Operating engine	22
Start-in-gear protection	9	Feeding fuel (portable tank)	22
Basic components	10	Starting engine	23
Main components	10	Warming up engine.....	25
Fuel tank	10	Choke start models	25
Fuel joint	11	Shifting.....	25
Fuel gauge	11	Forward (tiller handle and remote control models)	25
Fuel tank cap	11	Reverse (manual tilt and hydro tilt models)	26
Air vent screw	11	Stopping engine	26
Tiller handle	11	Procedure.....	26
Gear shift lever.....	11	Trimming outboard motor.....	27
Throttle grip	11	Adjusting trim angle for manual tilt models	28
Throttle indicator	12	Adjusting boat trim	28
Throttle friction adjuster.....	12	Tilting up and down.....	29
Engine stop lanyard switch	12	Procedure for tilting up	30
Engine stop button	13	Procedure for tilting down (manual tilt models).....	30
Choke knob for pull type	13	Cruising in shallow water	31
Manual starter handle	13	Cruising in shallow water (manual tilt models).....	31
Steering friction adjuster	13	Cruising in other conditions.....	32
Trim tab with anode	14	Maintenance	33
Trim rod (tilt pin)	14	Specifications.....	33
Shallow water lever.....	14	Transporting and storing outboard motor.....	33
Tilt lock mechanism.....	15		
Tilt support bar	15		
Top cowling lock lever(s) (turn type)	15		
Warning system	15		
Overheat warning.....	15		

Table of contents

Clamp screw mounting models	34	IMPORTANT WARRANTY INFORMATION IF YOU USE YOUR YAMAHA OUTSIDE U.S.A. OR CANADA	60
Storing outboard motor	34		
Procedure	35		
Lubrication			
(except oil injection models)	36		
Cleaning and anticorrosion			
measures	36		
Cleaning the outboard motor	36		
Checking painted surface of			
motor.....	36		
Periodic maintenance.....	37		
Replacement parts.....	37		
Maintenance chart	38		
Greasing	39		
Cleaning and adjusting spark plug..	39		
Checking fuel system.....	40		
Inspecting fuel filter	41		
Cleaning fuel filter	41		
Inspecting idling speed	42		
Checking wiring and connectors	42		
Exhaust leakage	42		
Water leakage	42		
Checking propeller	43		
Removing the propeller.....	44		
Installing the propeller	44		
Changing gear oil.....	44		
Cleaning fuel tank	45		
Inspecting and replacing anode(s)..	46		
Checking top cowling	46		
Coating the boat bottom.....	46		
Trouble Recovery	48		
Troubleshooting	48		
Temporary action in emergency.....	51		
Impact damage	51		
Starter will not operate	51		
Emergency starting engine	52		
Treatment of submerged motor.....	53		
Procedure	53		
Consumer information.....	55		
Important warranty information for			
U.S.A. and Canada	55		
YAMAHA MOTOR			
CORPORATION, U.S.A.			
OUTBOARD MOTOR TWO			
YEAR LIMITED WARRANTY	57		

General information

EMU25170

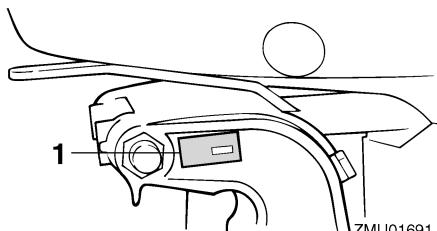
Identification numbers record

EMU25182

Outboard motor serial number

The outboard motor serial number is stamped on the label attached to the port side of the clamp bracket or the upper part of the swivel bracket.

Record your outboard motor serial number in the spaces provided to assist you in ordering spare parts from your Yamaha dealer or for reference in case your outboard motor is stolen.



1. Outboard motor serial number location



ZMU01692

EMU25220

Emission control information

EMU25230

North American models

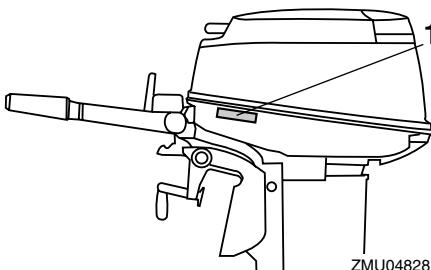
This engine conforms to U.S. Environmental Protection Agency (EPA) regulations for marine SI engines. See the label affixed to your

engine for details.

EMU30390

Approval label of emission control certificate

This label is attached to the bottom cowling. Existing Technology; N/A



1. Approval label location

EMISSION CONTROL INFORMATION

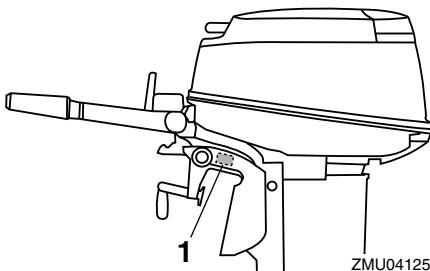
ENGINE FAMILY:	1	U.S. EPA REGULATIONS FOR MARINE SI ENGINES.
THIS ENGINE CONFORMS TO: 1 U.S. EPA REGULATIONS FOR MARINE SI ENGINES. REFER TO THE OWNERS MANUAL FOR MAINTENANCE SPECIFICATIONS AND ADJUSTMENTS.		
FELs:	1 g/kw-hr	IDLE SPEED: 1 rpm IN NEUTRAL
SPARK PLUG:	1	SPARK PLUG GAP (mm): 1.2
DISPLACEMENT:	1 cm ³	FUEL: GASOLINE
ADVERTISED POWER:	1 kw	VALVE LASH (mm): IN 1, EX 1
YAMAHA MOTOR CO.,LTD.		

ZMU04304

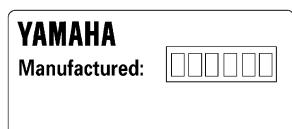
EMU25261

Manufactured date label

This label is attached to the clamp bracket or the swivel bracket.



1. Manufactured date label location



ZMU01701

EMU25361



Safety information

- Before mounting or operating the outboard motor, read this entire manual. Reading it should give you an understanding of the motor and its operation.
- Before operating the boat, read any owner's or operator's manuals supplied with it and all labels. Be sure you understand each item before operating.
- Do not overpower the boat with this outboard motor. Overpowering the boat could result in loss of control. The rated power of the outboard should be equal to or less than the rated horsepower capacity of the boat. If the rated horsepower capacity of the boat is unknown, consult the dealer or boat manufacturer.
- Do not modify the outboard. Modifications could make the motor unfit or unsafe to use.
- Never operate after drinking alcohol or taking drugs. About 50% of all boating fatalities involve intoxication.
- Have an approved personal flotation device (PFD) on board for every occupant. It is a good idea to wear a PFD whenever boating. At a minimum, children and non-swimmers should always wear PFDs, and everyone should wear PFDs when there are potentially hazardous boating conditions.
- Gasoline is highly flammable, and its vapors are flammable and explosive. Handle and store gasoline carefully. Make sure there are no gas fumes or leaking fuel before starting the engine.
- This product emits exhaust gases which contain carbon monoxide, a colorless, odorless gas which may cause brain damage or death when inhaled. Symptoms include nausea, dizziness, and drowsiness. Keep cockpit and cabin areas well ventilated. Avoid blocking exhaust outlets.
- Check throttle, shift, and steering for proper operation before starting the engine.
- Attach the engine stop switch lanyard cord to a secure place on your clothing, or your arm or leg while operating. If you accidentally leave the helm, the cord will pull from the switch, stopping the engine.
- Know the marine laws and regulations where you will be boating—and obey them. For basic boating rules, see "Rules of the road" on page 4.
- Stay informed about the weather. Check weather forecasts before boating. Avoid boating in hazardous weather.
- Tell someone where you are going: leave

General information

a Float Plan with a responsible person. Be sure to cancel the Float Plan when you return.

- Use common sense and good judgment when boating. Know your abilities, and be sure you understand how your boat handles under the different boating conditions you may encounter. Operate within your limits, and the limits of your boat. Always operate at safe speeds, and keep a careful watch for obstacles and other traffic.
- Always watch carefully for swimmers during the engine operation.
- Stay away from swimming areas.
- When a swimmer is in the water near you shift into neutral and shut off the engine.

Be informed about boating safety. Additional publications and information can be obtained from many organizations, including the following:

United States Coast Guard

Consumer Affairs Staff (G-BC)

Office of Boating, Public, and Consumer Affairs

U.S. Coast Guard Headquarters

Washington, D.C. 20593-0001

Boating Safety Hotline: 1-800-368-5647

National Marine Manufacturers Association (NMMA)

401 N. Michigan Ave.

Chicago, IL 60611

Marine Retailers Association of America

155 N. Michigan Ave.

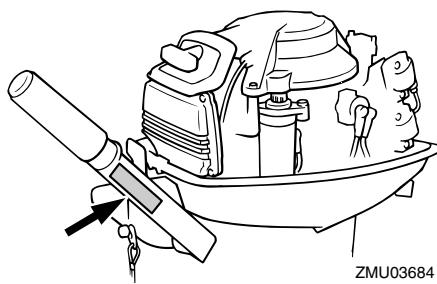
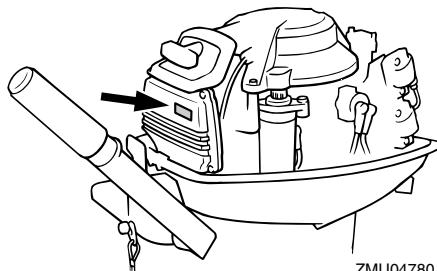
Chicago, IL 60601

EMU25380

Important labels

EMU25395

Warning labels



EMU25401

Label

EWM01260

WARNING

- Be sure shift control is in neutral before starting engine. (except 2HP)
- Do not touch or remove electrical parts when starting or during operation.
- Keep hands, hair, and clothes away from flywheel and other rotating parts while engine is running.

EMU25431

Label

EWM01300

WARNING

- This engine is equipped with a neutral starting device.
- The engine will not start unless the shift

control is in neutral position.

EMU25500

Basic boating rules (Rules of the road)

Just as there are rules which apply when you are driving on streets and high ways, there are waterway rules which apply when you are driving your boat. These rules are used internationally, and are also enforced by the United States Coast Guard and local agencies. You should be aware of these rules, and follow them whenever you encounter another vessel on the water.

Several sets of rules prevail according to geographic location, but are all basically the same as the International Rules of the Road. The rules presented here in your Owner's Manual are condensed, and have been provided for your convenience only. Consult your local U.S. Coast Guard Auxiliary or Department of Motor Vehicles for a complete set of rules governing the waters in which you will be using your boat.

EMU25510

Steering and sailing rules and sound signals

Whenever two vessels on the water meet one another, one vessel has the right-of-way; it is called the "stand-on" vessel. The vessel which does not have the right-of-way is called the "give-way" or "burdened" vessel. These rules determine which vessel has the right-of-way, and what each vessel should do.

Stand-on vessel

The vessel with the right-of-way has the duty to continue its course and speed, except to avoid an immediate collision. When you maintain your direction and speed, the other vessel will be able to determine how best to avoid you.

Give-way vessel

The vessel which does not have the right-of-way has the duty to take positive and timely action to stay out of the way of the Stand-On vessel. Normally, you should not cross in front of the vessel with the right-of-way. You should slow down or change directions briefly and pass behind the other vessel. You should always move in such a way that the operator of the other vessel can see what you are doing.

"The general prudential rule"

This rule is called Rule 2 in the International Rules and says,

"In obeying and construing these rules due regard shall be had to all dangers of navigation and collision, and to any special circumstances, which may render a departure from the above rules necessary in order to avoid immediate danger."

In other words, follow the standard rules except when a collision will occur unless both vessels try to avoid each other. If that is the case, both vessels become "Give-Way" vessels.

EMU25520

Rules when encountering vessels

There are three main situations which you may encounter with other vessels which could lead to a collision unless the Steering Rules are followed:

Meeting: (you are approaching another vessel head-on)

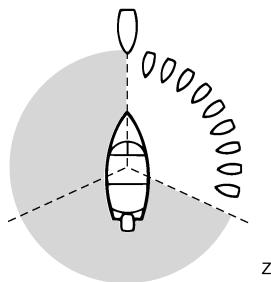
Crossing: (you are traveling across the other vessel's path)

Overtaking: (you are passing or being passed by another vessel)

In the following illustration, your boat is in the center. You should give the right-of-way to any vessels shown in white area (you are the Give-Way vessel). Any vessels in the shaded area must yield to you (they are the Give-

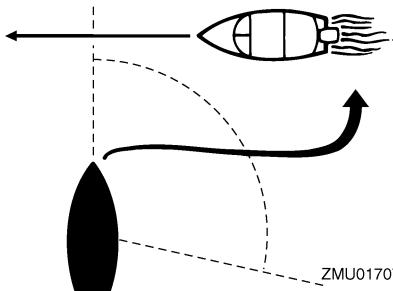
General information

Way vessels). Both you and the meeting vessel must alter course to avoid each other.



ZMU01705

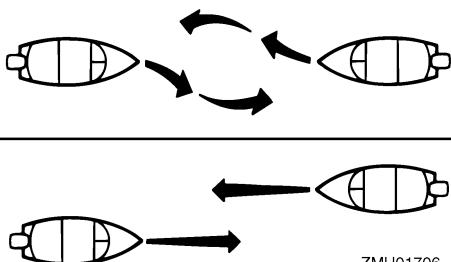
tion, provided the other vessel gives you the right-of-way as it should.



ZMU01707

Meeting

If you are meeting another power vessel head on, and are close enough to run the risk of collision, neither of you has the right-of-way! Both of you should alter course to avoid an accident. You should keep the other vessel on your port (left) side. This rule doesn't apply if both of you will clear one another if you continue on your set course and speed.



Overtaking

If you are passing another vessel, you are the "Give-Way" vessel. This means that the other vessel is expected to maintain its course and speed. You must stay out of its way until you are clear of it. Likewise, if another vessel is passing you, you should maintain your speed and direction so that the other vessel can steer itself around you.

EMU25530

Other special situations

There are three other rules you should be aware of when driving your boat around other vessels.

Narrow channels and bends

When navigating in narrow channels, you should keep to the right when it is safe and practical to do so. If the operator of a power-driven vessel is preparing to go around a bend that may obstruct the view of other water vessels, the operator should sound a prolonged blast on the whistle (4 to 6 seconds). If another vessel is around the bend, it too should sound the whistle. Even if no reply is heard, however, the vessel should still proceed around the bend with caution. If you navigate such waters with your boat, you will need to carry a portable air horn, available from local marine supply stores.

Crossing

When two power driven vessels are crossing each other's path close enough to run the risk of collision, the vessel which has the other on the starboard (right) side must keep out of the way of the other. If the other vessel is on your right, you must keep out of its way; you are the Give-Way vessel. If the other vessel is on your port (left) side, remember that you should maintain course and direc-

Fishing vessel right-of-way

All vessels which are fishing with nets, lines or trawls are considered to be "fishing vessels" under the International Rules. Vessels with trolling lines are not considered fishing vessels. Fishing vessels have the right-of-way regardless of position. Fishing vessels cannot, however, impede the passage of other vessels in narrow channels.

Sailing vessel right-of-way

Sailing vessels should normally be given the right-of-way. The exceptions to this are:

1. When the sailing vessel is overtaking the power-driven vessel, the power-driven vessel has the right-of-way.
2. Sailing vessels should keep clear of any fishing vessel.
3. In a narrow channel, a sailing vessel should not hamper the safe passage of a power-driven vessel which can navigate only in such a channel.

Reading buoys and other markers

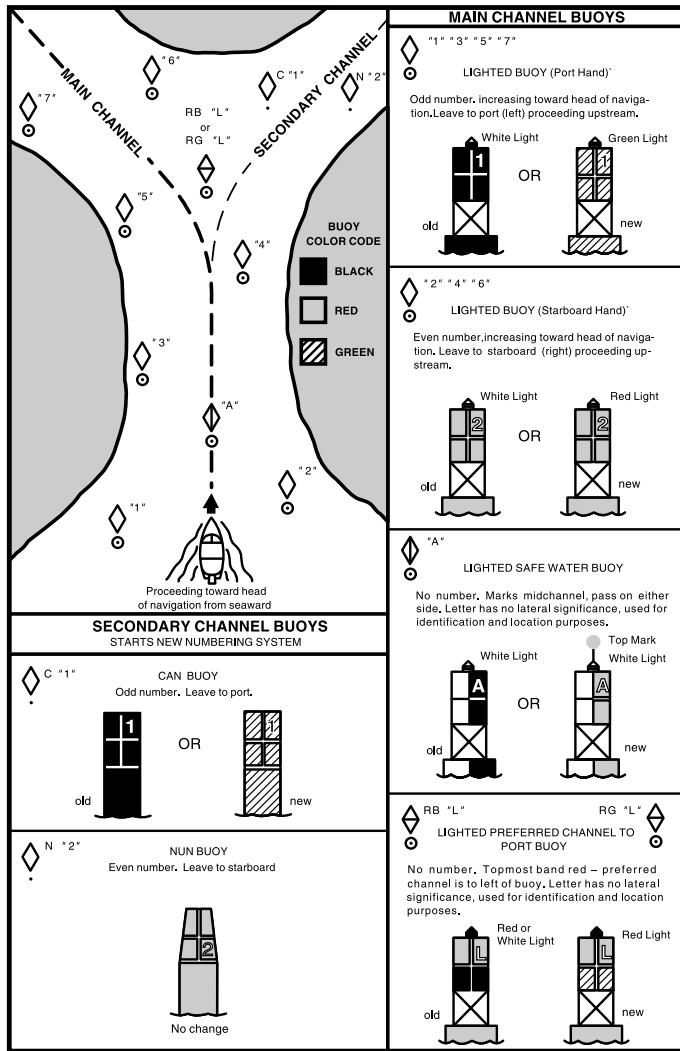
The waters of the United States are marked for safe navigation by the lateral system of buoyage. Simply put, buoys and markers have an arrangement of shapes, colors, numbers and lights to show which side of the buoy a boater should pass on when navigating in a particular direction. The markings on these buoys are oriented from the perspective of being entered from seaward (the boater is going towards the port). This means that red buoys are passed on the starboard (right) side when proceeding from open water into port, and black buoys are to port (left) side. When navigating out of port, your position with respect to the buoys should be reversed; red buoys should be to port and black buoys to starboard.

Many bodies of water used by boaters are entirely within the boundaries of a particular

state. The Uniform State Waterway Marking System has been devised for these waters. This system uses buoys and signs with distinctive shapes and colors to show regulatory or advisory information. These markers are white with black letters and orange boarders. They signify speed zones, restricted areas, danger areas, and general information.

Remember, markings may vary by geographic location. Always consult local boating authorities before driving your boat in unfamiliar waters.

General information



ZMU01708

EMU25540

Fueling instructions

EWM00010

WARNING

GASOLINE AND ITS VAPORS ARE HIGHLY FLAMMABLE AND EXPLOSIVE!

- Do not smoke when refueling, and keep

away from sparks, flames, or other sources of ignition.

- Stop engine before refueling.
- Refuel in a well-ventilated area. Refuel portable fuel tanks off the boat.
- Take care not to spill gasoline. If gasoline spills, wipe it up immediately with

dry rags.

- Do not overfill the fuel tank.
- Tighten the filler cap securely after refueling.
- If you should swallow some gasoline, inhale a lot of gasoline vapor, or get gasoline in your eyes, get immediate medical attention.
- If any gasoline spills onto your skin, immediately wash with soap and water. Change clothing if gasoline spills on it.
- Touch the fuel nozzle to the filler opening or funnel to help prevent electrostatic sparks.

ECM00010

CAUTION:

Use only new clean gasoline which has been stored in clean containers and is not contaminated with water or foreign matter.

EMU25570

Gasoline

If knocking or pinging occurs, use a different brand of gasoline or premium unleaded fuel.

Recommended gasoline:

Regular unleaded gasoline with a minimum octane rating of 86 (Pump Octane Number) = (R+M)/2

Gasohol

There are two types of gasohol: gasohol containing ethanol and that containing methanol. Gasohol containing ethanol can be used if ethanol content does not exceed 10% and the fuel meets minimum octane ratings. Yamaha does not recommended gasohol containing methanol because it can cause fuel system damage or engine performance problems.

EMU25650

Engine oil

Recommended engine oil:

YAMALUBE 2-stroke outboard motor oil

If the recommended engine oil is not available, another 2-stroke engine oil with an NMMA-certified TC-W3 rating may be used.

EMU25741

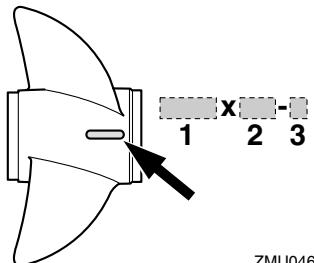
Propeller selection

The performance of your outboard motor will be critically affected by your choice of propeller, as an incorrect choice could adversely affect performance and could also seriously damage the motor. Engine speed depends on the propeller size and boat load. If engine speed is too high or too low for good engine performance, this will have an adverse effect on the engine.

Yamaha outboard motors are fitted with propellers chosen to perform well over a range of applications, but there may be uses where a propeller with a different pitch would be more appropriate. For a greater operating load, a smaller-pitch propeller is more suitable as it enables the correct engine speed to be maintained. Conversely, a larger-pitch propeller is more suitable for a smaller operating load.

Yamaha dealers stock a range of propellers, and can advise you and install a propeller on your outboard that is best suited to your application.

General information



ZMU04605

1. Propeller diameter in inches
2. Propeller pitch in inches
3. Type of propeller (propeller mark)

NOTE:

Select a propeller which will allow the engine to reach the middle or upper half of the operating range at full throttle with the maximum boat load. If operating conditions such as light boat loads then allow the engine r/min to rise above the maximum recommended range, reduce the throttle setting to maintain the engine in the proper operating range.

For instructions on propeller removal and installation, see page 43.

EMU25770

Start-in-gear protection

Yamaha outboard motors or Yamaha-approved remote control units are equipped with start-in-gear protection device(s). This feature permits the engine to be started only when it is in neutral. Always select neutral before starting the engine.

Basic components

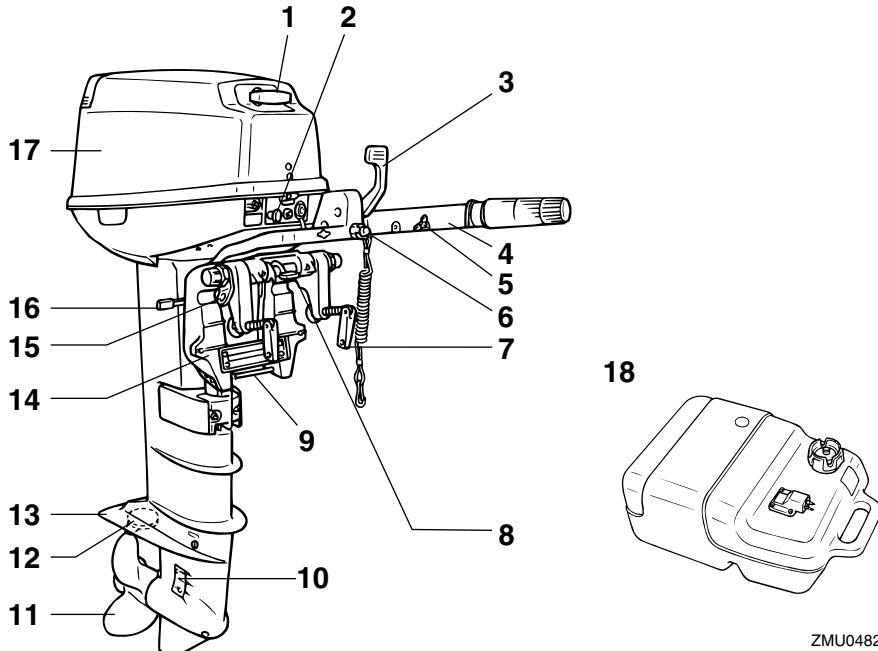
EMU25795

Main components

NOTE: _____

* May not be exactly as shown; also may not be included as standard equipment on all models.

25D



- 1. Top cowling lock lever
- 2. Choke knob
- 3. Gear shift lever
- 4. Tiller handle
- 5. Throttle friction adjuster
- 6. Engine stop button/Engine stop lanyard switch
- 7. Transom clamp handle
- 8. Tilt lock lever
- 9. Trim rod
- 10. Cooling water inlet
- 11. Propeller
- 12. Trim tab (anode)
- 13. Anti-cavitation plate

- 14. Clamp bracket
- 15. Rope attachment
- 16. Shallow water lever
- 17. Top cowling
- 18. Fuel tank*

EMU25802

Fuel tank

If your model was equipped with a portable fuel tank, its function is as follows.

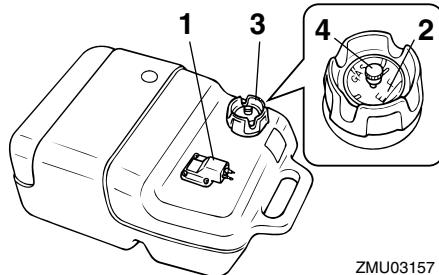
EWM00020

WARNING

The fuel tank supplied with this engine is its dedicated fuel reservoir and must not

Basic components

be used as a fuel storage container. Commercial users should conform to relevant licensing or approval authority regulations.



1. Fuel joint
2. Fuel gauge
3. Fuel tank cap
4. Air vent screw

EMU25830

Fuel joint

This joint is used to connect the fuel line.

EMU25841

Fuel gauge

This gauge is located on either the fuel tank cap or on the fuel joint base. It shows the approximate amount of fuel remaining in the tank.

EMU25850

Fuel tank cap

This cap seals the fuel tank. When removed, the tank can be filled with fuel. To remove the cap, turn it counterclockwise.

EMU25860

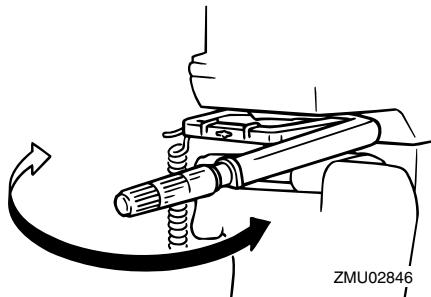
Air vent screw

This screw is on the fuel tank cap. To loosen the screw, turn it counterclockwise.

EMU25911

Tiller handle

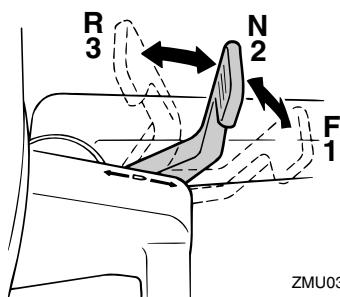
To change direction, move the tiller handle to the left or right as necessary.



EMU25922

Gear shift lever

Pulling the gear shift lever towards you puts the engine in forward gear so that the boat moves ahead. Pushing the lever away from you puts the engine in reverse gear so that the boat moves astern.

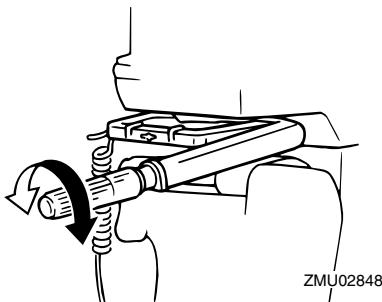


1. Forward "F"
2. Neutral "N"
3. Reverse "R"

EMU25941

Throttle grip

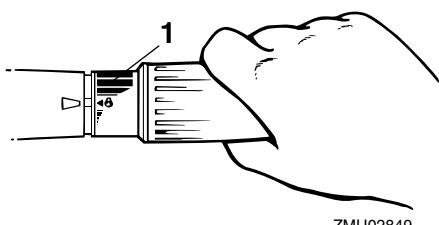
The throttle grip is on the tiller handle. Turn the grip counterclockwise to increase speed and clockwise to decrease speed.



EMU25961

Throttle indicator

The fuel consumption curve on the throttle indicator shows the relative amount of fuel consumed for each throttle position. Choose the setting that offers the best performance and fuel economy for the desired operation.



ZMU02849

1. Throttle indicator

EMU25970

Throttle friction adjuster

A friction device provides adjustable resistance to movement of the throttle grip or the remote control lever, and can be set according to operator preference.

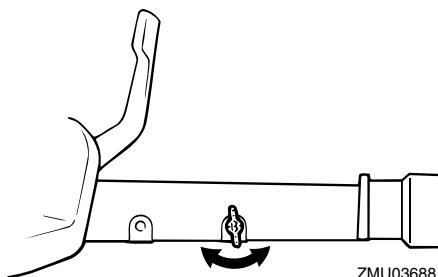
To increase resistance, turn the adjuster clockwise. To decrease resistance, turn the adjuster counterclockwise.

EWMO0030



Do not overtighten the friction adjuster. If

there is too much resistance, it could be difficult to move throttle lever or grip, which could result in an accident.



ZMU03688

When constant speed is desired, tighten the adjuster to maintain the desired throttle setting.

EMU25990

Engine stop lanyard switch

The lock plate must be attached to the engine stop switch for the engine to run. The lanyard should be attached to a secure place on the operator's clothing, or arm or leg. Should the operator fall overboard or leave the helm, the lanyard will pull out the lock plate, stopping ignition to the engine. This will prevent the boat from running away under power.

EWMO0120



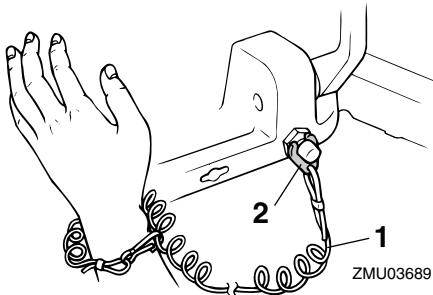
- Attach the engine stop switch lanyard to a secure place on your clothing, or your arm or leg while operating.
- Do not attach the lanyard to clothing that could tear loose. Do not route the lanyard where it could become entangled, preventing it from functioning.
- Avoid accidentally pulling the lanyard during normal operation. Loss of engine power means the loss of most steering control. Also, without engine power, the boat could slow rapidly. This

Basic components

could cause people and objects in the boat to be thrown forward.

NOTE:

The engine cannot be started with the lock plate removed.

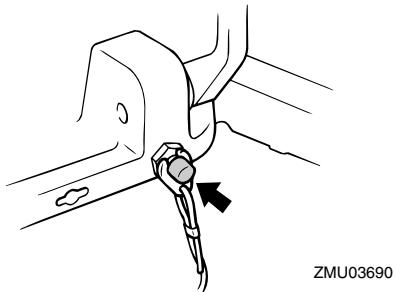


1. Lanyard
2. Lock plate

EMU26001

Engine stop button

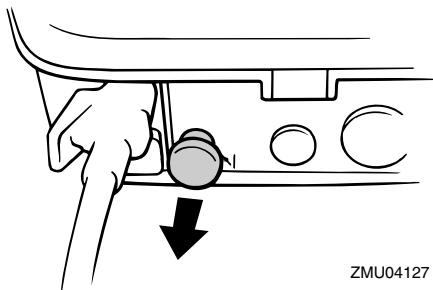
To open the ignition circuit and stop the engine, push this button.



EMU26011

Choke knob for pull type

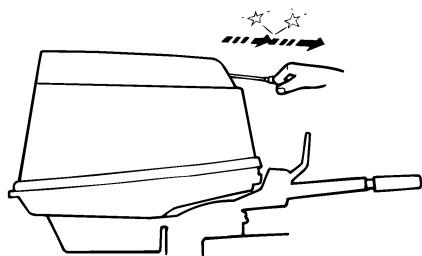
To supply the engine with the rich fuel mixture required to start, pull out this knob.



EMU26070

Manual starter handle

To start the engine, first gently pull the handle out until resistance is felt. From that position, then pull the handle straight out quickly to crank the engine.

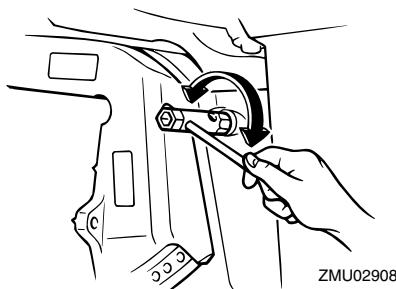


EMU26122

Steering friction adjuster

A friction device provides adjustable resistance to the steering mechanism, and can be set according to operator preference. An adjusting screw or bolt is located on the swivel bracket.

Basic components



To increase resistance, turn the adjuster clockwise.

To decrease resistance, turn the adjuster counterclockwise.

EMW00040

WARNING

Do not overtighten the friction adjuster. If there is too much resistance, it could be difficult to steer, which could result in an accident.

EMU26240

Trim tab with anode

The trim tab should be adjusted so that the steering control can be turned to either the right or left by applying the same amount of force.

EWMO0840

WARNING

An improperly adjusted trim tab could cause difficult steering. Always test run after the trim tab has been installed or replaced to be sure steering is correct. Be sure you have tightened the bolt after adjusting the trim tab.

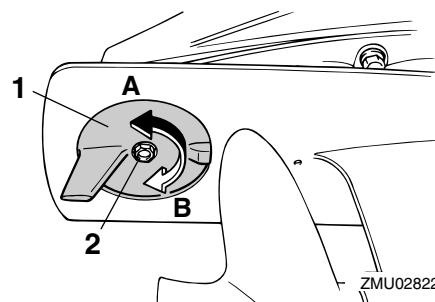
If the boat tends to veer the left (port side), turn the trim tab rear end to the port side "A" in the figure. If the boat tends to veer the right (starboard side), turn the trim tab end to the

starboard side "B" in the figure.

ECM00840

CAUTION:

The trim tab also serves as an anode to protect the engine from electrochemical corrosion. Never paint the trim tab as it will become ineffective as an anode.



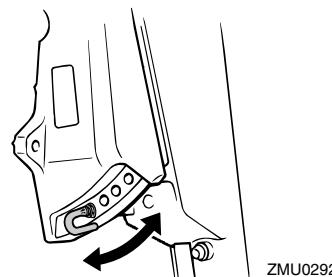
1. Trim tab

2. Bolt

EMU26261

Trim rod (tilt pin)

The position of the trim rod determines the minimum trim angle of the outboard motor in relation to the transom.

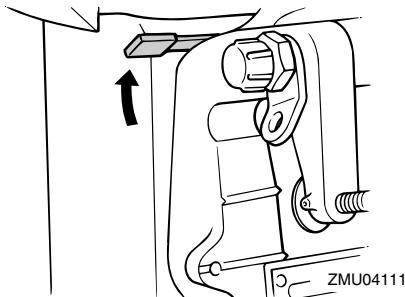


EMU26270

Shallow water lever

Lifting this lever will tilt the motor up partially to provide more clearance when operating in shallow water.

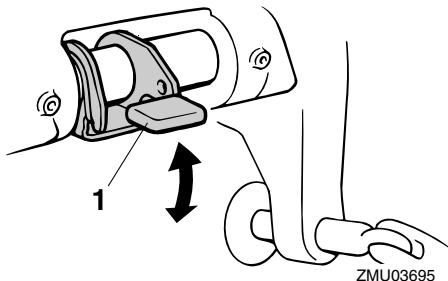
Basic components



EMU30530

Tilt lock mechanism

The tilt lock mechanism is used to prevent the outboard motor from lifting out of the water when in reverse gear.



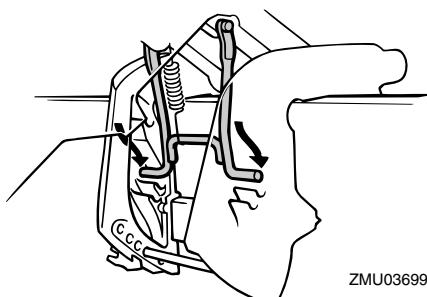
1. Tilt lock lever

To lock it, set the tilt lock lever in the lock position. To release, push the tilt lock lever in the release position.

EMU26330

Tilt support bar

The tilt support bar keeps the outboard motor in the tilted up position.

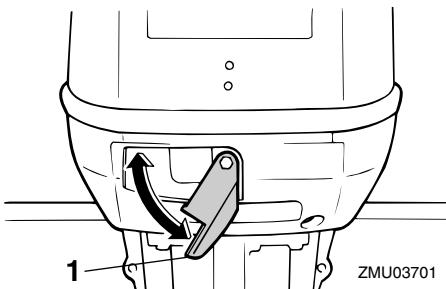


ZMU03699

EMU26372

Top cowling lock lever(s) (turn type)

To remove the engine top cowling, turn the lock lever(s) and lift off the cowling. When installing the cowling, check to be sure it fits properly in the rubber seal. Then lock the cowling again by returning the lever(s) to the lock position.



ZMU03701

1. Top cowling lock lever(s)

EMU26801

Warning system

ECM00090

CAUTION:

Do not continue to operate the engine if a warning device has activated. Consult your Yamaha dealer if the problem cannot be located and corrected.

EMU26813

Overheat warning

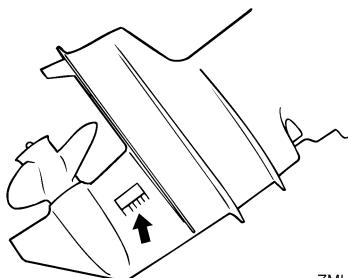
This engine has an overheat warning device.

If the engine temperature rises too high, the warning device will activate.

Activation of warning device

- The engine speed will automatically decrease to about 2000 r/min.
- The overheat warning indicator will light (if equipped on the bottom cowling or the tachometer).
- The buzzer will sound (if equipped on the tiller handle, remote control box, or main switch panel).

If the warning system has activated, stop the engine and check the cooling water inlet for clogging.



ZMU02392

Operation

EMU26901

Installation

ECM00110

CAUTION:

Incorrect engine height or obstructions to smooth water flow (such as the design or condition of the boat, or accessories such as transom ladders or depth finder transducers) can create airborne water spray while the boat is cruising. Severe engine damage may result if the motor is operated continuously in the presence of airborne water spray.

NOTE:

During water testing check the buoyancy of the boat, at rest, with its maximum load. Check that the static water level on the exhaust housing is low enough to prevent water entry into the powerhead, when water rises due to waves when the outboard is not running.

EMU26910

Mounting the outboard motor

EWMO0820

WARNING

- Overpowering a boat could cause severe instability. Do not install an outboard motor with more horsepower than the maximum rating on the capacity plate of the boat. If the boat does not have a capacity plate, consult the boat manufacturer.
- The information presented in this section is intended as reference only. It is not possible to provide complete instructions for every possible boat and motor combination. Proper mounting depends in part on experience and the

specific boat and motor combination.

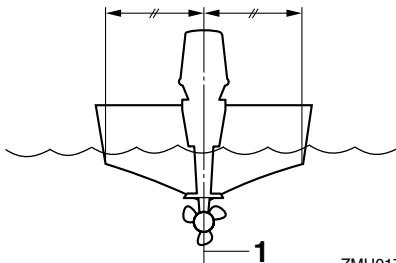
EWM00830

WARNING

Improper mounting of the outboard motor could result in hazardous conditions such as poor handling, loss of control, or fire hazards. Observe the following:

- For permanently mounted models, your dealer or other person experienced in proper rigging should mount the motor. If you are mounting the motor yourself, you should be trained by an experienced person.
- For portable models, your dealer or other person experienced in proper outboard motor mounting should show you how to mount your motor.

Mount the outboard motor on the center line (keel line) of the boat, and ensure that the boat itself is well balanced. Otherwise the boat will be hard to steer. For boats without a keel or which are asymmetrical, consult your dealer.



ZMU01760

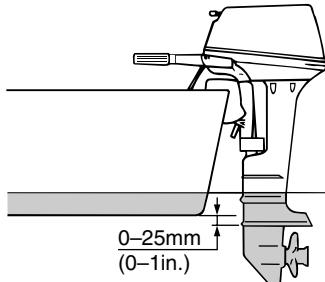
1. Center line (keel line)

EMU26920

Mounting height

To run your boat at optimum efficiency, the water resistance (drag) of the boat and outboard motor must be made as little as possible. The mounting height of the outboard

motor greatly affects the water resistance. If the mounting height is too high, cavitation tends to occur, thus reducing the propulsion; and if the propeller tips cut the air, the engine speed will rise abnormally and cause the engine to overheat. If the mounting height is too low, the water resistance will increase and thereby reduce engine efficiency. Mount the outboard motor so that the anti-cavitation plate is between the bottom of the boat and a level 25 mm (1 in.) below it.



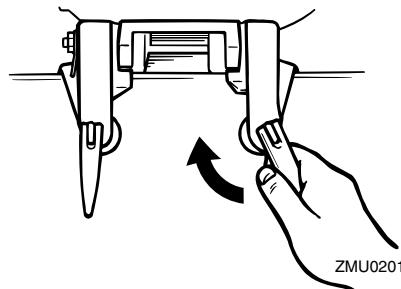
ZMU02011

come loose due to engine vibration.

EWM00640

WARNING

Loose clamp screws could allow the outboard motor to fall off or move on the transom. This could cause loss of control and serious injury. Make sure the transom screws are tightened securely. Occasionally check the screws for tightness during operation.



ZMU02012

NOTE:

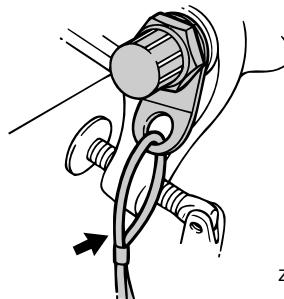
- The optimum mounting height of the outboard motor is affected by the boat and motor combination and the desired use. Test runs at different heights can help determine the optimum mounting height. Consult your Yamaha dealer or boat manufacturer for further information on determining the proper mounting height.
- For instructions on setting the trim angle of the outboard motor, see page 27.

EMU26970

Clamping the outboard motor

1. Place the outboard motor on the transom so that it is positioned as close to the center as possible. Tighten the transom clamp screws evenly and securely. Occasionally check the clamp screws for tightness during operation of the outboard motor because they could be-

2. If the engine restraint cable attachment is equipped on your engine, an engine restraint cable or chain should be used. Attach one end to the engine restraint cable attachment and the other to a secure mounting point on the boat. Otherwise the engine could be completely lost if it accidentally falls off the transom.



ZMU02013

3. Secure the clamp bracket to the transom using the bolts provided with the out-

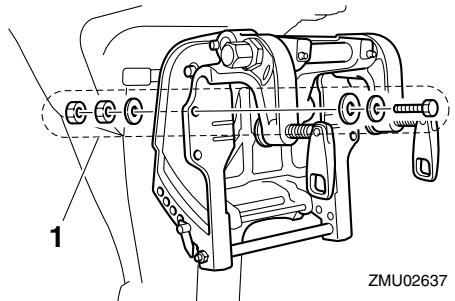
Operation

board (if packed). For details, consult your Yamaha dealer.

EWMO0650

WARNING

Avoid using bolts, nuts or washers other than those contained in the engine packaging. If used, they must be of at least the same quality of material and strength and must be tightened securely. After tightening, test run the engine and check their tightness.



ZMU02637

1. Bolts

EMU30172

Breaking in engine

Your new engine requires a period of break-in to allow mating surfaces of moving parts to wear in evenly. Correct break-in will help ensure proper performance and longer engine life.

ECMO0800

CAUTION:

Failure to follow the break-in procedure could result in reduced engine life or even severe engine damage.

EMU27050

Gasoline and engine oil mixing chart

(25:1)

	25:1			
	1 L (0.26 US gal, 0.22 Imp gal)	12 L (3.2 US gal, 2.6 Imp gal)	14 L (3.7 US gal, 3.1 Imp gal)	24 L (6.3 US gal, 5.3 Imp gal)
				
	0.04 L (0.04 US qt, 0.04 Imp qt)	0.48 L (0.51 US qt, 0.42 Imp qt)	0.56 L (0.59 US qt, 0.49 Imp qt)	0.96 L (1.01 US qt, 0.84 Imp qt)

ZMU02393

1. : Gasoline

2. : Engine oil

ECM00150

CAUTION:

Be sure to mix gasoline and oil completely, otherwise the engine may be damaged.

EMU27073

Procedure for pre-mixed models

Run the engine under load (in gear with a propeller installed) as follows.

1. First 10 minutes:
Run the engine at the lowest possible speed. A fast idle in neutral is best.
2. Next 50 minutes:
Do not exceed half throttle (approximately 3000 r/min). Vary engine speed occasionally. If you have an easy-planning boat, accelerate at full throttle onto plane, then immediately reduce the throttle to 3000 r/min or less.
3. Second hour:
Accelerate at full throttle onto plane, then reduce engine speed to three-quarter throttle (approximately 4000 r/min). Vary engine speed occasionally. Run at full throttle for one minute, then allow about 10 minutes of operation at three-quarter throttle or less to let the engine

cool.

4. Third through tenth hours:

Avoid operating at full throttle for more than 5 minutes at a time. Let the engine cool between full-throttle runs. Vary engine speed occasionally.

5. After the first 10 hours:

Operate the engine normally. Use the standard premix ratio of gasoline and oil. For details on mixing fuel and oil, see page 20.

EMU27101

Preoperation checks

EWM00080

WARNING

If any item in the preoperation check is not working properly, have it inspected and repaired before operating the outboard motor. Otherwise an accident could occur.

ECM00120

CAUTION:

Do not start the engine out of water. Overheating and serious engine damage can occur.

EMU27110

Fuel

- Check to be sure you have plenty of fuel for your trip.
- Make sure there are no fuel leaks or gasoline fumes.
- Check fuel line connections to be sure they are tight (if equipped Yamaha fuel tank or boat tank).
- Be sure the fuel tank is positioned on a secure, flat surface, and that the fuel line is not twisted or flattened, or likely to contact sharp objects (if equipped Yamaha fuel tank or boat tank).

EMU27120

Oil

- Check to be sure you have plenty of oil for your trip.

EMU27130

Controls

- Check throttle, shift, and steering for proper operation before starting the engine.
- The controls should work smoothly, without binding or unusual free play.
- Look for loose or damaged connections.
- Check operation of the starter and stop switches when the outboard motor is in the water.

EMU27140

Engine

- Check the engine and engine mounting.
- Look for loose or damaged fasteners.
- Check the propeller for damage.

EMU27233

Filling fuel and engine oil

EMU27242

Filling fuel for portable tank

EWM00060

WARNING

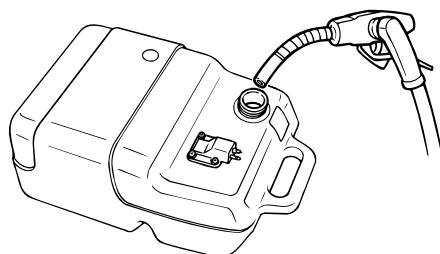
Gasoline and its vapors are highly flammable and explosive. Keep away from sparks, cigarettes, flames, or other sources of ignition.

1. Remove the fuel tank cap.
2. Fill the fuel tank carefully.
3. Close the cap securely after refueling. Wipe up any spilled fuel.

Fuel tank capacity (if equipped Yamaha fuel tank):

24L

Operation



ZMU03012

EMU27403

Ring Free Fuel Additive

Gasoline is a precise blend of many different substances, each chosen to give certain characteristics. Gasoline blends have been changing in recent years in response to concerns about pollution and resulting emissions regulations. One of the most obvious changes has been the elimination of lead from most fuels.

As gasoline has changed, the amount of additives such as aromatics and oxygenates has increased. These additives are important for the engines in passenger cars, but they can have detrimental effects in marine engines, because of increased deposits in the combustion chamber. When enough deposits collect, piston rings begin sticking. Performance drops and engine wear increases dramatically.

While many additives available may reduce deposits, Yamaha recommends the use of **Ring Free Fuel Additive**, available from your Yamaha dealer. **Ring Free Fuel Additive** has repeatedly proven its ability to clean combustion deposits from inside the engine, notably the critical piston-ring-land area, and fuel system components. Follow product labeling for use instructions.

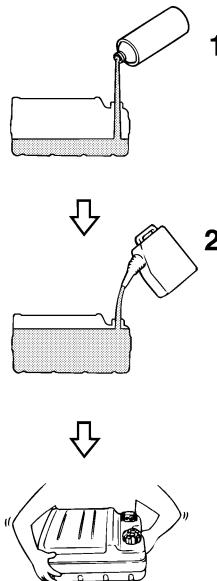
EMU27403

Gasoline and oil mixing (100:1)

	Gasoline to engine oil ratio
Break-in period	See page 19
After break-in	100:1

If equipped with a portable fuel tank

1. Pour oil into the portable fuel tank, and then add gasoline.



ZMU02394

1. Engine oil
2. Gasoline
2. Replace the fuel tank cap and close tightly.
3. Shake the fuel tank to mix the fuel thoroughly.
4. Make sure that the oil and gasoline are mixed.

If equipped with a built-in fuel tank

1. Pour oil into a clean fuel can, and then add gasoline.

- Replace the fuel can cap and close tightly.
- Shake the fuel can to mix the fuel thoroughly.
- Make sure that the oil and gasoline are mixed.
- Pour the gasoline and oil mixture into the built-in fuel tank.

ECM00810

CAUTION:

- Avoid using any oil other than the specified type.**
- Use a thoroughly blended fuel-oil mixture.**
- If the mixture is not thoroughly mixed, or if the mixing ratio is incorrect, the following problems could occur.** **Low oil ratio:** Lack of oil could cause major engine trouble, such as piston seizure.
High oil ratio: Too much oil could cause fouled spark plugs, smoky exhaust, and heavy carbon deposits.

NOTE:

If using a permanently installed tank, pour the oil gradually as the gasoline is being added to the tank.

EMU27450

Operating engine

EMU27461

Feeding fuel (portable tank)

EMW00420

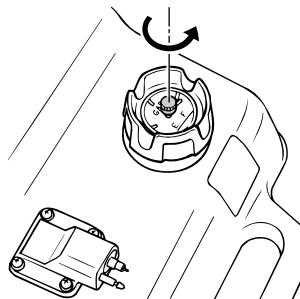
WARNING

- Before starting the engine, make sure that the boat is tightly moored and that you can steer clear of any obstructions. Be sure there are no swimmers in the water near you.**
- When the air vent screw is loosened, gasoline vapor will be released. Gasoline is highly flammable, and its vapors**

are flammable and explosive. Refrain from smoking, and keep away from open flames and sparks while loosening the air vent screw.

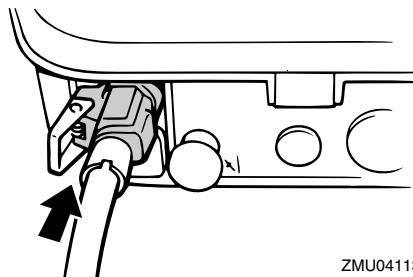
- This product emits exhaust gases which contain carbon monoxide, a colorless, odorless gas which could cause brain damage or death when inhaled. Symptoms include nausea, dizziness, and drowsiness. Keep cockpit and cabin in areas well ventilated. Avoid blocking exhaust outlets.**

- If there is an air vent screw on the fuel tank cap, loosen it 2 or 3 turns.



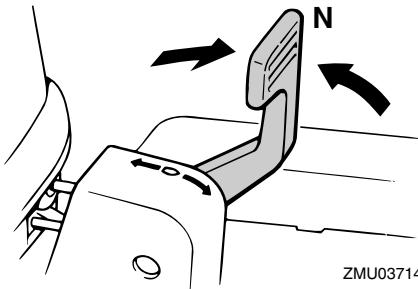
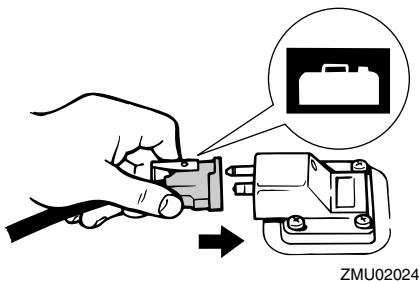
ZMU02022

- If there is a fuel joint on the motor, firmly connect the fuel line to the joint. Then firmly connect the other end of the fuel line to the joint on the fuel tank.



ZMU04113

Operation

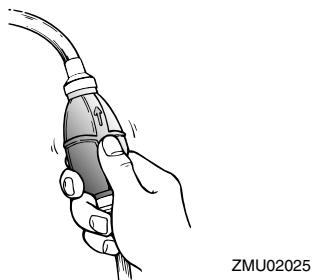


3. If a steering friction adjuster is provided on your outboard motor, securely attach the fuel line to the fuel line clamp.

NOTE:

During engine operation place the tank horizontally, otherwise fuel cannot be drawn from the fuel tank.

4. Squeeze the primer pump with the outlet end up until you feel it become firm.



EMU27490

Starting engine

EMU27505

Manual start models (tiller control)

1. Place the gear shift lever in neutral.

NOTE:

The start-in-gear protection device prevents the engine from starting except when in neutral.

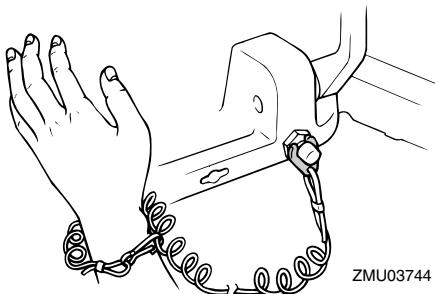
2. Attach the engine stop switch lanyard to a secure place on your clothing, or your arm or leg. Then install the lock plate on the other end of the lanyard into the engine stop switch.

EWM00120

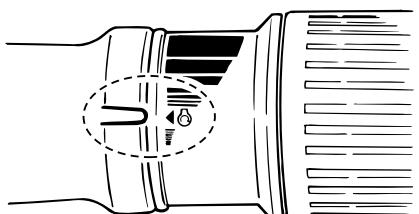
WARNING

- Attach the engine stop switch lanyard to a secure place on your clothing, or your arm or leg while operating.
- Do not attach the lanyard to clothing that could tear loose. Do not route the lanyard where it could become entangled, preventing it from functioning.
- Avoid accidentally pulling the lanyard during normal operation. Loss of engine power means the loss of most steering control. Also, without engine power, the boat could slow rapidly. This could cause people and objects in the boat to be thrown forward.

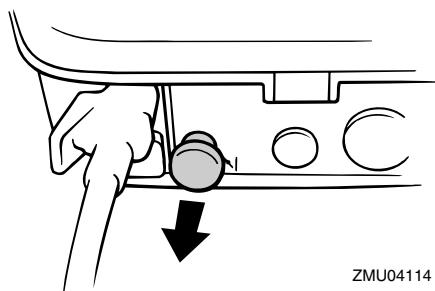
Operation



3. Place the throttle grip in the "START" (start) position.



4. Pull out / turn the choke knob fully. After the engine starts, replace / return the knob to the home position.

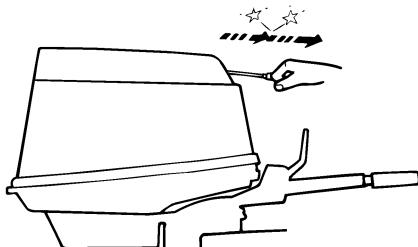


NOTE:

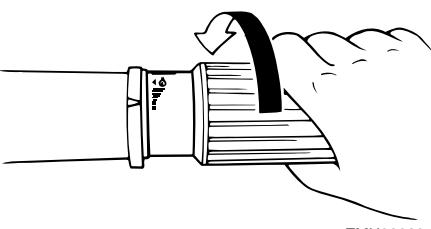
- It is not necessary to use the choke when starting a warm engine.
- If the choke knob is left in the "START" (start) position while the engine is running,

the engine will run poorly or stall.

5. Pull the manual starter handle slowly until you feel resistance. Then give a strong pull straight out to crank and start the engine. Repeat if necessary.



6. After the engine starts, slowly return the manual starter handle to its original position before releasing it.
7. Slowly return the throttle grip to the fully closed position.



NOTE:

- When the engine is cold, it needs to be warmed up. For further information, see page 25.
- If the engine does not start on the first try, repeat the procedure. If the engine fails to start after 4 or 5 tries, open the throttle a small amount (between 1/8 and 1/4) and try again. Also if the engine is warm and fails to start, open the throttle a same

Operation

amount and try to start the engine again. If the engine still fails to start, see page 48.

EMU27670

Warming up engine

EMU27680

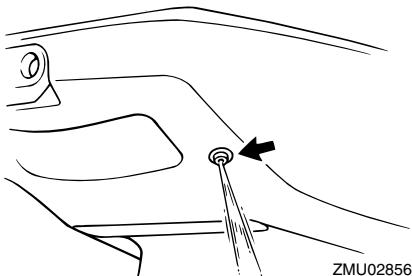
Choke start models

1. After starting the engine, allow it to idle for 3 minutes to warm up. Failure to do so will shorten engine life. Gradually return the choke knob to its home position as the engine warms up.
2. Check for a steady flow of water from the cooling water pilot hole.

ECM00510

CAUTION:

A flow of water from the hole on the exhaust cover shows that the water pump is pumping water through the cooling passages. If water is not flowing out of the hole at all times while the engine is running, overheating and serious damage could occur. Stop the engine and check whether the cooling water inlet on the lower case or the cooling water pilot hole is blocked. Consult your Yamaha dealer if the problem cannot be located and corrected.



EMU27740

Shifting

EWM00180

WARNING

Before shifting, make sure there are no swimmers or obstacles in the water near you.

ECM00220

CAUTION:

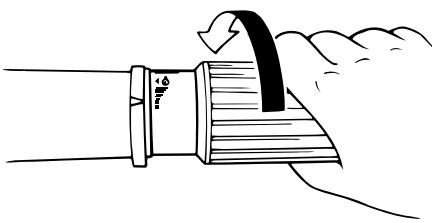
To change the boat direction or shifting position from forward to reverse or vice-versa, first close the throttle so that the engine idles (or runs at low speeds).

EMU27763

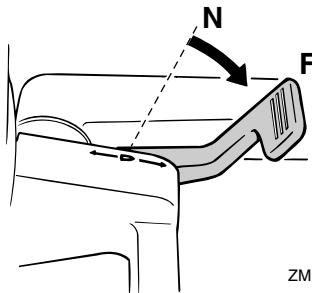
Forward (tiller handle and remote control models)

Tiller control models

1. Place the throttle grip in the fully closed position.

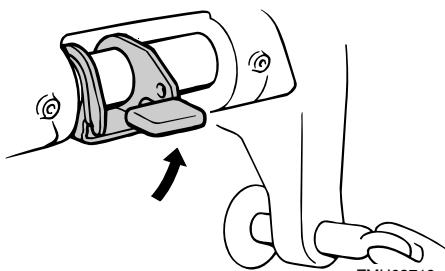


2. Move the gear shift lever quickly and firmly from neutral to forward.



ZMU03718

sition.



ZMU03719

Remote control models

1. Pull up the neutral interlock trigger (if equipped) and move the remote control lever quickly and firmly from neutral to forward.

EMU27795

Reverse (manual tilt and hydro tilt models)

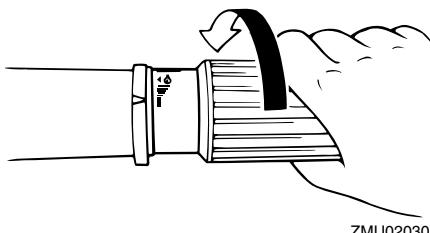
EWMO0190

WARNING

When operating in reverse, go slowly. Do not open the throttle more than half. Otherwise the boat could become unstable, which could result in loss of control and an accident.

Tiller control models

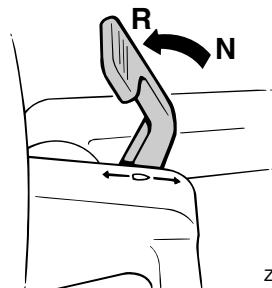
1. Place the throttle grip in the fully closed position.



ZMU02030

2. On models equipped with a tilt lock lever, check that it is in the lock/down position.

3. Move the gear shift lever quickly and firmly from neutral to reverse.



ZMU03720

Remote control models

1. Check that the tilt lock lever is in the lock position.
2. Pull up the neutral interlock trigger (if equipped) and move the remote control lever quickly and firmly from neutral to reverse.

EMU27820

Stopping engine

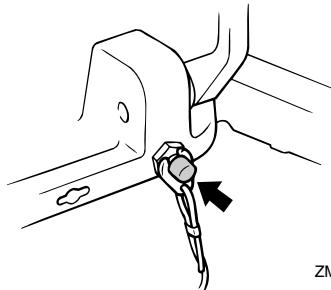
Before stopping the engine, first let it cool off for a few minutes at idle or low speed. Stopping the engine immediately after operating at high speed is not recommended.

EMU27832

Procedure

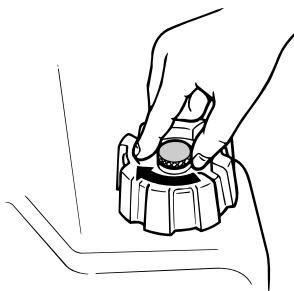
1. Push and hold the engine stop button until the engine comes to a complete stop.

Operation



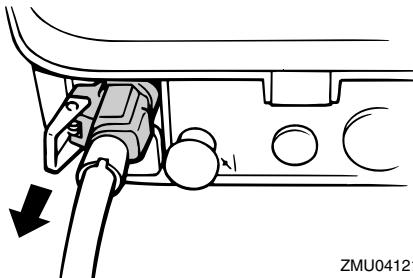
ZMU03690

2. After stopping the engine, tighten the air vent screw on the fuel tank cap and set the fuel cock lever or knob to the closed position, if equipped.



ZMU02301

3. Disconnect the fuel line if you are using an external fuel tank.



ZMU04121

NOTE:

If the outboard motor is equipped with an engine stop switch lanyard, the engine can also be stopped by pulling the lanyard and remov-

ing the lock plate from the engine stop switch.

EMU27861

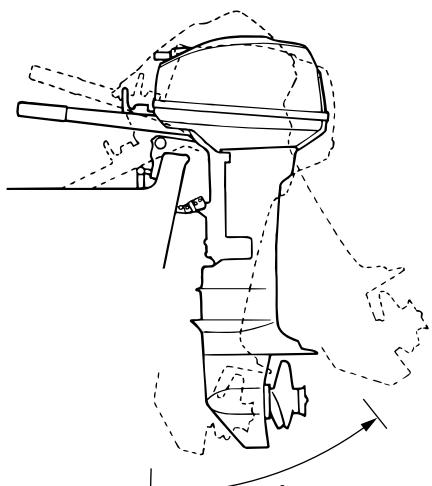
Trimming outboard motor

The trim angle of the outboard motor helps determine the position of the bow of the boat in the water. Correct trim angle will help improve performance and fuel economy while reducing strain on the engine. Correct trim angle depends upon the combination of boat, engine, and propeller. Correct trim is also affected by variables such as the load in the boat, sea conditions, and running speed.

EWM00740

WARNING

Excessive trim for the operating conditions (either trim up or trim down) can cause boat instability and can make steering the boat more difficult. This increases the possibility of an accident. If the boat begins to feel unstable or is hard to steer, slow down and/or readjust the trim angle.



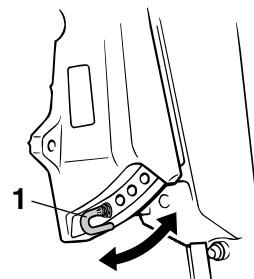
1. Trim operating angle

EMU27871

Adjusting trim angle for manual tilt models

There are 4 or 5 holes provided in the clamp bracket to adjust the outboard motor trim angle.

1. Stop the engine.
2. Remove the trim rod from the clamp bracket while slightly tilting the outboard motor up.



ZMU02909

1. Trim rod

3. Reposition the rod in the desired hole. To raise the bow ("trim-out"), move the rod away from the transom. To lower the bow ("trim-in"), move the rod toward the transom. Make test runs with the trim set to different angles to find the position that works best for your boat and operating conditions.

EWMO0400

WARNING

- Stop the engine before adjusting the trim angle.
- Use care to avoid being pinched when removing or installing the rod.
- Use caution when trying a trim position for the first time. Increase speed gradually and watch for any signs of instability or control problems. Improper trim angle can cause loss of control.

NOTE:

The outboard motor trim angle can be changed approximately 4 degrees by shifting the trim rod one hole.

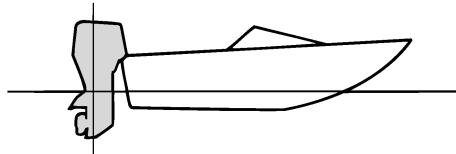
EMU27911

Adjusting boat trim

When the boat is on plane, a bow-up attitude results in less drag, greater stability and efficiency. This is generally when the keel line of

Operation

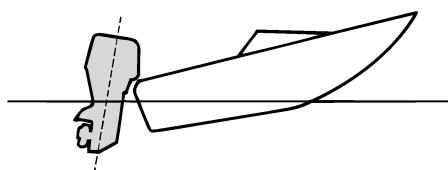
the boat is up about 3 to 5 degrees. With the bow up, the boat may have a greater tendency to steer to one side or the other. Compensate for this as you steer. The trim tab can also be adjusted to help offset this effect. When the bow of the boat is down, it is easier to accelerate from a standing start onto plane.



ZMU01784

Bow Up

Too much trim-out puts the bow of the boat too high in the water. Performance and economy are decreased because the hull of the boat is pushing the water and there is more air drag. Excessive trim-out can also cause the propeller to ventilate, which reduces performance further, and the boat may "porpoise" (hop in the water), which could throw the operator and passengers overboard.

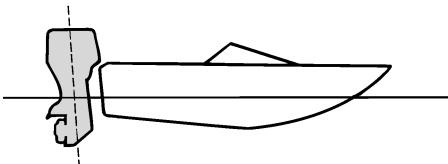


ZMU01785

Bow Down

Too much trim-in causes the boat to "plow" through the water, decreasing fuel economy

and making it hard to increase speed. Operating with excessive trim-in at higher speeds also makes the boat unstable. Resistance at the bow is greatly increased, heightening the danger of "bow steering" and making operation difficult and dangerous.



ZMU01786

NOTE:

Depending on the type of boat, the outboard motor trim angle may have little effect on the trim of the boat when operating.

EMU27931

Tilting up and down

If the engine will be stopped for some time or if the boat is moored in shallows, the outboard motor should be tilted up to protect the propeller and casing from damage by collision with obstructions, and also to reduce salt corrosion.

EWM00220

WARNING

Be sure all people are clear of the outboard motor when tilting up and down, also be careful not to pinch any body parts between the drive unit and engine bracket.

EWM00250

WARNING

Leaking fuel is a fire hazard. If there is a fuel joint on the outboard motor, disconnect the fuel line or close the fuel cock if

the engine will be tilted for more than a few minutes. Otherwise fuel may leak.

ECM00241

CAUTION:

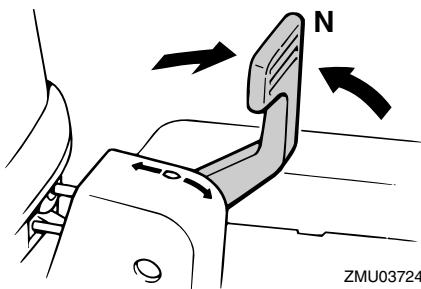
- Before tilting the outboard motor, stop the engine by following the procedure on page 26. Never tilt the outboard motor while the engine is running. Severe damage from overheating can result.
- Do not tilt up the engine by pushing the tiller handle (if equipped) because this could break the handle.

EMU27952

Procedure for tilting up

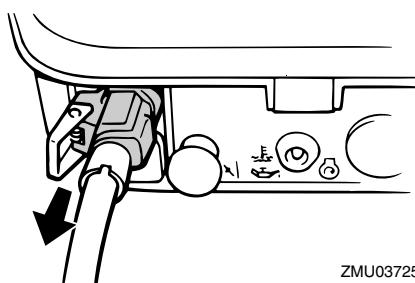
Manual tilt models

1. Place the gear shift lever in neutral.



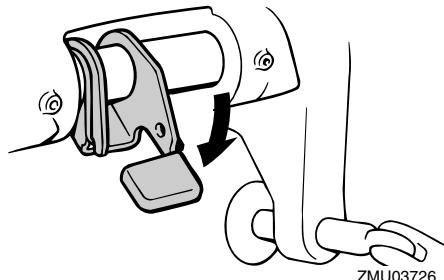
ZMU03724

2. Disconnect the fuel line if a fuel joint is provided on the outboard motor.



ZMU03725

3. Place the tilt lock lever in the release position.



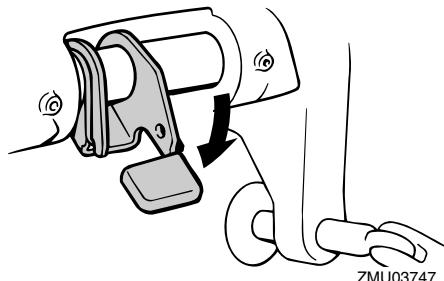
ZMU03726

4. Hold the rear of the top cowling with one hand, tilt the engine up, and turn the tilt support lever to the lock position and support the engine.

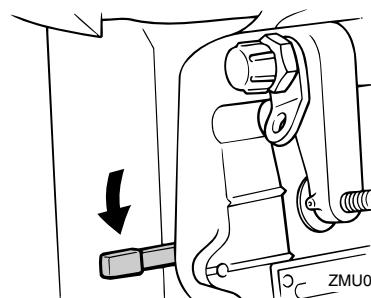
EMU28022

Procedure for tilting down (manual tilt models)

1. Place the tilt lock lever in the release/down position or return the shallow water lever to its original position.



ZMU03747



ZMU03731

2. Slightly tilt the engine up until the tilt sup-

Operation

port bar is automatically released.

- Slowly tilt the engine down.

EMU28060

Cruising in shallow water

The outboard motor can be tilted up partially to allow operation in shallow water.

EMU28071

Cruising in shallow water (manual tilt models)

EWMO0710

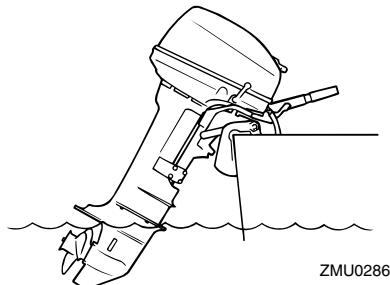
WARNING

- Place the gear shift in neutral before using the shallow water cruising system.
- Run the boat at the lowest possible speed when using the shallow water cruising system. The tilt lock mechanism does not work while the shallow water cruising system is being used. Hitting an underwater obstacle could cause the outboard motor to lift out of the water, resulting in loss of control.
- Do not rotate the outboard motor 180° and operate the boat in reverse. Place the gear shift in reverse to operate the boat in reverse.
- Use extra care when operating in reverse. Too much reverse thrust can cause the outboard motor to lift out of the water, increasing the chance of accident and personal injury.
- Return the outboard motor to its normal position as soon as the boat is back in deeper water.

ECMO0260

CAUTION:

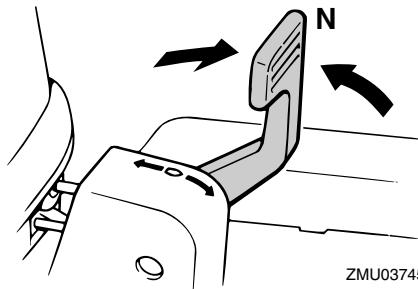
Do not tilt the outboard motor up so that the cooling water inlet on the lower unit is above the surface of the water when setting up for and cruising in shallow water. Otherwise severe damage from overheating can result.



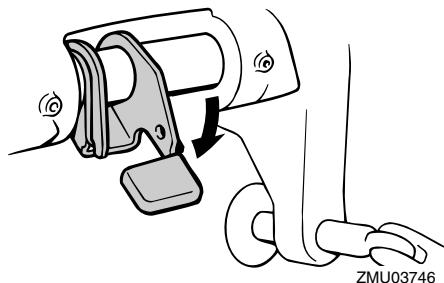
EMU28132

Procedure

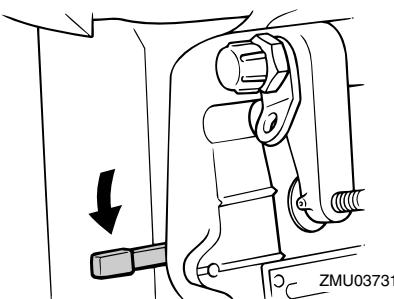
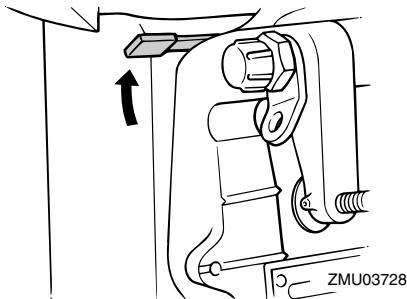
- Place the gear shift lever in neutral.



- Push the tilt lock lever down to release it.



- Pull up the shallow water lever.

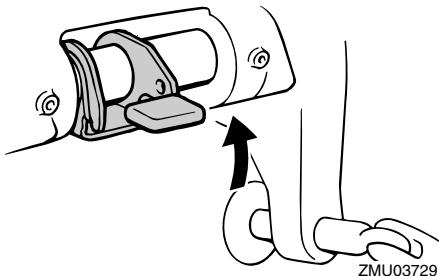


4. Slightly tilt the outboard motor up. The tilt support bar will lock automatically, supporting the outboard motor in a partially raised position.

NOTE:

This outboard motor has 2 positions for shallow water cruising.

5. To return the outboard motor to the normal running position, place the tilt lock lever and shallow water lever to the lock position.



6. Slightly tilt the outboard motor up until the tilt support bar automatically returns to the free position.
7. Slowly lower the outboard motor to the normal position.

EMU28190

Cruising in other conditions

Cruising in salt water

After operating in salt water, wash out the cooling water passages with fresh water to prevent them from becoming clogged with salt deposits.

NOTE:

For cooling system flushing instructions, see page 33.

Cruising in turbid water

Yamaha strongly recommends that you use the optional chromium-plated water pump kit if you use the outboard motor in turbid (muddy) water conditions.

Maintenance

EMU28216

Specifications

Dimension:

Overall length:
936 mm (36.9 in)
Overall width:
358 mm (14.1 in)
Overall height S:
1068 mm (42.0 in)
Transom height S:
419 mm (16.5 in)
Weight (AL) S:
48.0 kg (106 lb)

Performance:

Full throttle operating range:
5000–6000 r/min
Maximum output:
18.4 kW @ 5500 r/min (25 HP @ 5500
r/min)
Idling speed (in neutral):
750 ±50 r/min

Engine:

Type:
2-stroke L
Displacement:
395.0 cm³ (24.10 cu.in)
Bore × stroke:
67.0 × 56.0 mm (2.64 × 2.20 in)
Ignition system:
CDI
Spark plug (NGK):
B7HS-10
Spark plug with resistor (NGK):
BR7HS-10
Spark plug gap:
0.9–1.0 mm (0.035–0.039 in)
Control system:
Tiller
Starting system:
Manual
Starting carburetion system:

Choke valve
Alternator output:
80 W

Drive unit:

Gear positions:
Forward-neutral-reverse
Gear ratio:
2.08 (27/13)
Trim and tilt system:
Manual tilt
Propeller mark:
F

Fuel and oil:

Recommended fuel:
Regular unleaded gasoline
Min. pump octane:
86
Recommended engine oil:
YAMALUBE 2-stroke outboard motor
oil

Fuel:oil ratio:

Regular gasoline:
100 :1
Lubrication:
Pre-mixed fuel and oil
Recommended gear oil:
Hypoid gear oil SAE#90
Gear oil quantity:
370.0 cm³ (12.51 US oz) (13.05
Imp.oz)

Tightening torque for engine:

Spark plug:
25.0 Nm (18.4 ft-lb) (2.55 kgf-m)
Propeller nut:
35.0 Nm (25.8 ft-lb) (3.57 kgf-m)

EMU28222

Transporting and storing outboard motor

EWM00690



- Leaking fuel is a fire hazard. When

transporting and storing the outboard motor, close the air vent screw and fuel cock to prevent fuel from leaking.

- **USE CARE** when transporting fuel tank, whether in a boat or car.
- **DO NOT** fill fuel container to maximum capacity. Gasoline will expand considerably as it warms up and can build up pressure in the fuel container. This can cause fuel leakage and a potential fire hazard.

EMW00700

WARNING

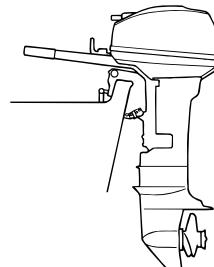
Never get under the lower unit while it is tilted, even if a motor support bar is used. Severe injury could occur if the outboard motor accidentally falls.

ECM00660

CAUTION:

Do not use the tilt support lever or knob when trailering the boat. The outboard motor could shake loose from the tilt support and fall. If the motor cannot be trailered in the normal running position, use an additional support device to secure it in the tilt position.

The outboard motor should be trailered and stored in the normal running position. If there is insufficient road clearance in this position, then trailer the outboard motor in the tilt position using a motor support device such as a transom saver bar. Consult your Yamaha dealer for further details.

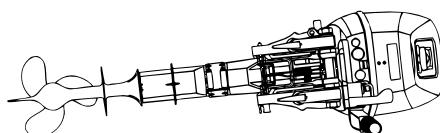


ZMU02870

EMU28235

Clamp screw mounting models

When transporting or storing the outboard motor while removed from a boat, keep the outboard motor in the attitude shown.



ZMU02869

NOTE:

Place a towel or something similar under the outboard motor to protect it from damage.

EMU30272

Storing outboard motor

When storing your Yamaha outboard motor for prolonged periods of time (2 months or longer), several important procedures must be performed to prevent excessive damage. It is advisable to have your outboard motor serviced by an authorized Yamaha dealer prior to storage. However, you, the owner, with a minimum of tools, can perform the fol-

Maintenance

lowing procedures.

ECM01411

CAUTION:

- Do not place the outboard motor on its side before the cooling water has drained from it completely, otherwise water may enter the cylinder through the exhaust port and cause engine trouble.
- Store the outboard motor in a dry, well-ventilated place, not in direct sunlight.

EMU28301

Procedure

EMU28372

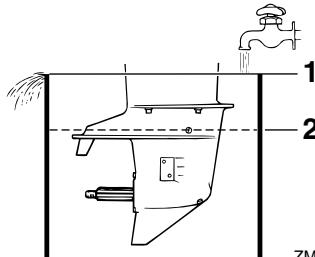
Flushing in a test tank

1. Wash the outboard motor body using fresh water. For further information, see page 36.
2. Fill the fuel tank with fresh fuel and add one ounce of "Yamaha Fuel Conditioner and Stabilizer" (Part No. LUB-FUELCL-12-00) to each gallon of fuel.

NOTE:

The use of "Yamaha Fuel Conditioner and Stabilizer" eliminates the need to drain the fuel system. Consult your Yamaha dealer or other qualified mechanic if the fuel system is to be drained instead.

3. Remove the engine top cowling and silencer cover.
4. Install the outboard motor on the test tank.



ZMU02051

1. Water surface
2. Lowest water level

5. Fill the tank with fresh water to above the level of the anti-cavitation plate.

ECM00300

CAUTION:

Do not run the engine without supplying it with cooling water. Either the engine water pump will be damaged or the engine will be damaged from overheating. Before starting the engine, be sure to supply water to the cooling water passages.

ECM00290

CAUTION:

If the fresh water level is below the level of the anti-cavitation plate, or if the water supply is insufficient, engine seizure may occur.

6. Cooling system flushing is essential to prevent the cooling system from clogging up with salt, sand, or dirt. In addition, fogging of the engine is mandatory to prevent excessive engine damage due to rust. Perform the flushing and fogging at the same time.

EWM00090

WARNING

- Do not touch or remove electrical parts

when starting or during operation.

- **Keep hands, hair, and clothes away from the flywheel and other rotating parts while the engine is running.**

7. Run the engine at a fast idle for 10–15 minutes in neutral position.
8. Just prior to turning off the engine, quickly spray "Yamaha Stor-Rite Engine Fogging Oil" (Part No. LUB-STRRT-12-00) alternately into each carburetor or the fogging hole of the silencer cover, if equipped. When properly done, the engine will smoke excessively and almost stall.
9. Remove the outboard motor from the test tank.
10. Drain the cooling water completely out of the motor. Clean the body thoroughly.
11. Install the silencer cover/cap and top cowling.

EMU28400

Lubrication (except oil injection models)

1. Grease the spark plug threads and install the spark plug(s) and torque to proper specification. For information on spark plug installation, see page 39.
2. Change the gear oil. For instructions, see page 44. Inspect the oil for the presence of water that indicates a leaky seal. Seal replacement should be performed by an authorized Yamaha dealer prior to use.
3. Grease all grease fittings. For further details, see page 39.

EMU28421

Cleaning and anticorrosion measures

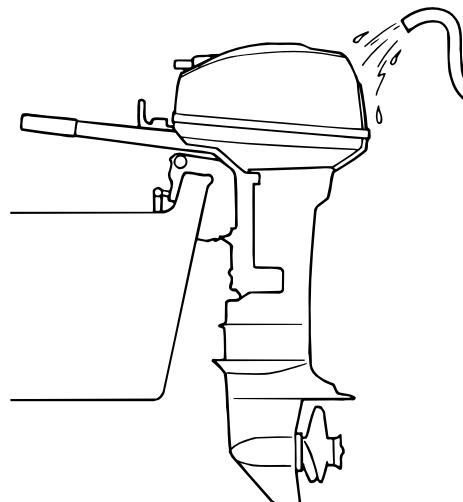
1. Wash down the exterior of the outboard motor with fresh water and dry off completely.

2. Spray the outboard motor exterior with "Yamaha Silicone Protectant" (Part No. LUB-SILCNE-13-00).
3. Wax the cowling with a non-abrasive wax such as "Yamaha Silicone Wax" (Part No. ACC-11000-15-02).

EMU28450

Cleaning the outboard motor

After use, wash the exterior of the outboard motor with fresh water. Flush the cooling system with fresh water.



ZMU02871

NOTE:

For cooling system flushing instructions, see page 33.

EMU28460

Checking painted surface of motor

Check the motor for scratches, nicks, or flaking paint. Areas with damaged paint are more likely to corrode. If necessary, clean and paint the areas. A touch-up paint is available from your Yamaha dealer.

Maintenance

EMU28483

Periodic maintenance

EWM01070

WARNING

Be sure to turn off the engine when you perform maintenance unless otherwise specified. If you or the owner is not familiar with machine servicing, this work should be done by your Yamaha dealer or other qualified mechanic.

Maintenance, replacement, or repair of the emission control devices and systems may be performed by any marine engine repair establishment or individual. All warranty repairs, however, including those to the emission control system, must be performed by an authorized Yamaha marine dealership.

A service manual is available for purchase through your Yamaha dealer for owners who have the mechanical skills, tools, and other equipment necessary to perform maintenance not covered by this owner's manual.

EMU28510

Replacement parts

If replacement parts are necessary, use only genuine Yamaha parts or parts of the same type and of equivalent strength and materials. Any part of inferior quality may malfunction, and the resulting loss of control could endanger the operator and passengers. Yamaha genuine parts and accessories are available from your Yamaha dealer.

Maintenance chart

Frequency of maintenance operations may be adjusted according to the operating conditions, but the following table gives general guidelines. Refer to the sections in this chapter for explanations of each owner-specific action.

The “●” symbol indicates the check-ups which you may carry out yourself.

The “○” symbol indicates work to be carried out by your Yamaha dealer.

Item	Actions	Initial		Every	
		10 hours (1 month)	50 hours (3 months)	100 hours (6 months)	200 hours (1 year)
Anode(s) (external)	Inspection / replacement		●/○	●/○	
Anode(s) (internal)	Inspection / replacement				○
Cooling water passages	Cleaning		●	●	
Cowling clamp	Inspection				●
Fuel filter (can be dis-assembled)	Inspection / cleaning	●	●	●	
Fuel system	Inspection	●	●	●	
Fuel tank (Yamaha portable tank)	Inspection / cleaning				●
Gear oil	Change	●		●	
Greasing points	Greasing			●	
Idling speed (carburetor models)	Inspection / adjustment	●/○		●/○	
Propeller and cotter pin	Inspection / replacement		●	●	
Shift link / shift cable	Inspection / adjustment				○
Thermostat	Inspection				○
Throttle link / throttle cable / throttle pick-up timing	Inspection / adjustment				○
Water pump	Inspection				○
Spark plug(s)	Cleaning / adjustment / replacement	●	●	●	

NOTE:

When operating in salt water, turbid or muddy water, the engine should be flushed with clean water after each use.

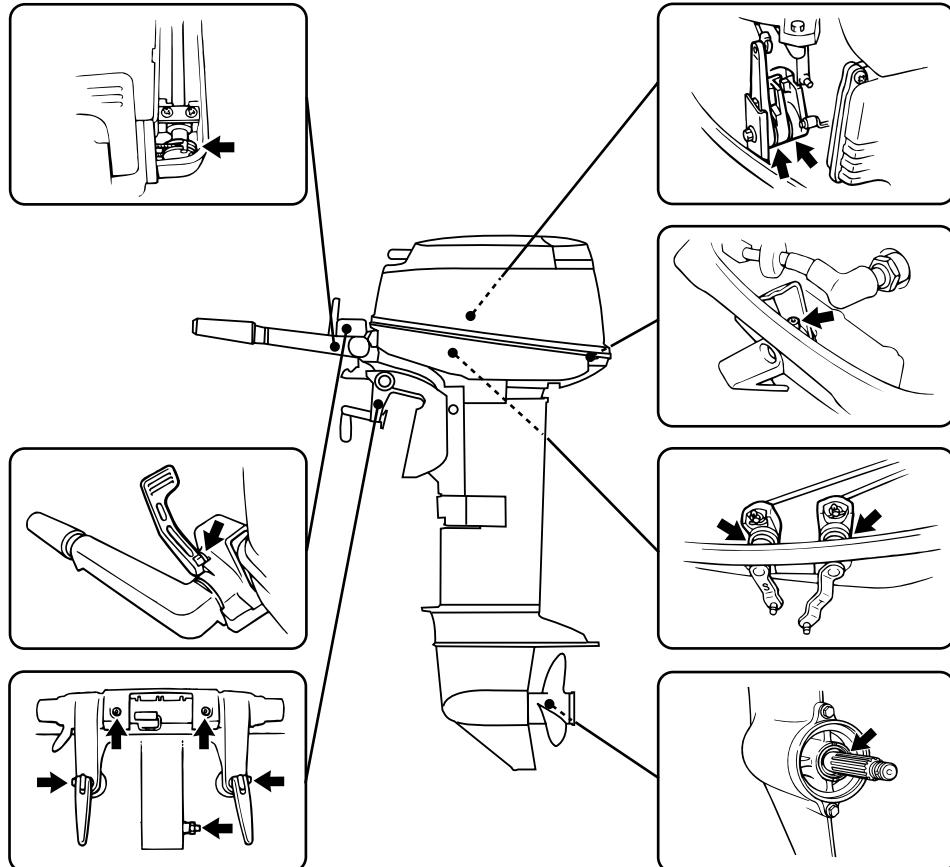
Maintenance

EMU28931

Greasing

Yamaha marine grease (Water resistant grease)

25D



ZMU03734

EMU28951

Cleaning and adjusting spark plug

EWM00560



WARNING

When removing or installing a spark plug, be careful not to damage the insulator. A damaged insulator could allow external

sparks, which could lead to explosion or fire.

The spark plug is an important engine component and is easy to inspect. The condition of the spark plug can indicate something about the condition of the engine. For exam-

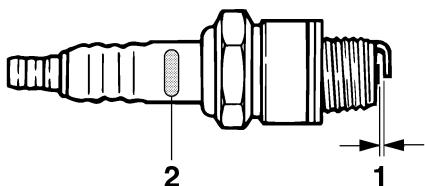
ple, if the center electrode porcelain is very white, this could indicate an intake air leak or carburetion problem in that cylinder. Do not attempt to diagnose any problems yourself. Instead, take the outboard motor to a Yamaha dealer. You should periodically remove and inspect the spark plug because heat and deposits will cause the spark plug to slowly break down and erode. If electrode erosion becomes excessive, or if carbon and other deposits are excessive, you should replace the spark plug with another of the correct type.

Standard spark plug:

B7HS-10

BR7HS-10

Before fitting the spark plug, measure the electrode gap with a wire thickness gauge; adjust the gap to specification if necessary.



ZMU02179

1. Spark plug gap
2. Spark plug I.D. mark (NGK)

Spark plug gap:

0.9–1.0 mm (0.035–0.039 in)

When fitting the plug, always clean the gasket surface and use a new gasket. Wipe off any dirt from the threads and screw in the

spark plug to the correct torque.

Spark plug torque:

25.0 Nm (18.4 ft-lb) (2.55 kgf-m)

NOTE:

If a torque-wrench is not available when you are fitting a spark plug, a good estimate of the correct torque is 1/4 to 1/2 a turn past finger-tight. Have the spark plug adjusted to the correct torque as soon as possible with a torque-wrench.

EMU28962

Checking fuel system

EWM00060



WARNING

Gasoline and its vapors are highly flammable and explosive. Keep away from sparks, cigarettes, flames, or other sources of ignition.

EWM00910



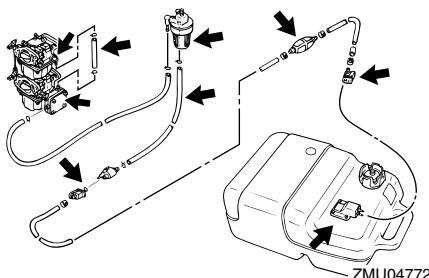
WARNING

Leaking fuel can result in fire or explosion.

- **Check for fuel leakage regularly.**
- **If any fuel leakage is found, the fuel system must be repaired by a qualified mechanic. Improper repairs can make the outboard unsafe to operate.**

Check the fuel lines for leaks, crack, or malfunction. If a problem is found, your Yamaha dealer or other qualified mechanic should repair it immediately.

Maintenance



Checkpoints

- Fuel system parts leakage
- Fuel line joint leakage
- Fuel line cracks or other damage
- Fuel connector leakage

EMU28980

Inspecting fuel filter

EWMO0310



WARNING

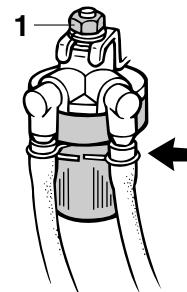
Gasoline is highly flammable, and its vapors are flammable and explosive.

- If you have any question about properly doing this procedure, consult your Yamaha dealer.
- Do not perform this procedure on a hot or running engine. Allow the engine to cool.
- There will be fuel in the fuel filter. Keep away from sparks, cigarettes, flames or other sources of ignition.
- This procedure will allow some fuel to spill. Catch fuel in a rag. Wipe up any spilled fuel immediately.
- The fuel filter must be reassembled carefully with the O-ring, filter cup, and hoses in place. Improper assembly or replacement could result in a fuel leak, which could result in a fire or explosion hazard.

EMU29001

Cleaning fuel filter

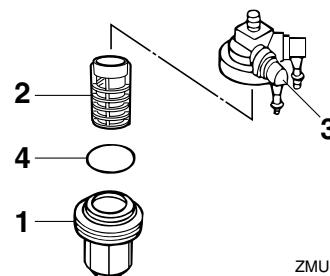
1. Remove the nut holding the fuel filter assembly if equipped.



ZMU03812

1. Nut

2. Unscrew the filter cup, catching any spilled fuel in a rag.
3. Remove the filter element, and wash it in solvent. Allow it to dry. Inspect the filter element and O-ring to make sure they are in good condition. Replace them if necessary. If any water is found in the fuel, the Yamaha portable fuel tank or other fuel tanks should be checked and cleaned.



ZMU02079

1. Filter cup

2. Filter element

3. Filter housing

4. O-ring

- Reinstall the filter element in the cup. Make sure the O-ring is in position in the cup. Firmly screw the cup onto the filter housing.
- Attach the filter assembly to the bracket so that the fuel hoses are attached to the filter assembly.
- Run the engine and check the filter and lines for leaks.

EMU29040

Inspecting idling speed

EWMO0450

WARNING

- Do not touch or remove electrical parts when starting or during operation.
- Keep hands, hair, and clothes away from the flywheel and other rotating parts while the engine is running.
- 2-hp models:** The propeller rotates whenever the engine is running. Do not move the throttle control lever from the start position during warm-up. The boat could unexpectedly start to move, which could result in an accident.

ECMO0490

CAUTION:

This procedure must be performed while the outboard motor is in the water. A flushing attachment or test tank can be used.

A diagnostic tachometer should be used for this procedure. Results may vary depending on whether testing is conducted with the flushing attachment, in a test tank, or with the outboard motor in the water.

- Start the engine and allow it to warm up fully in neutral until it is running smoothly.

2-hp model: Warm the engine with the throttle in the start position or less. If the outboard is mounted on a boat, be sure

the boat is tightly moored.

NOTE:

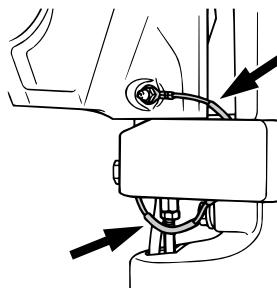
Correct idling speed inspection is only possible if the engine is fully warmed up. If not warmed up fully, the idle speed will measure higher than normal. If you have difficulty verifying the idle speed, or the idle speed requires adjustment, consult a Yamaha dealer or other qualified mechanic.

- Verify whether the idle speed is set to specification. For idle speed specifications, see page 33.

EMU29111

Checking wiring and connectors

- Check that each grounding wire is properly secured.
- Check that each connector is engaged securely.



ZMU03737

EMU29120

Exhaust leakage

Start the engine and check that no exhaust leaks from the joints between the exhaust cover, cylinder head, and body cylinder.

EMU29130

Water leakage

Start the engine and check that no water leaks from the joints between the exhaust cover, cylinder head, and body cylinder.

Maintenance

EMU29171

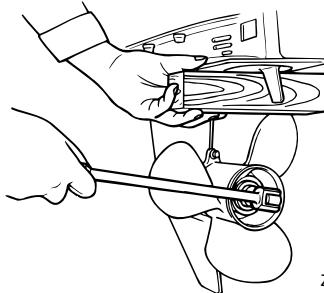
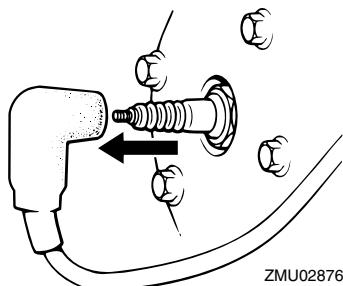
Checking propeller

EWMO0321

WARNING

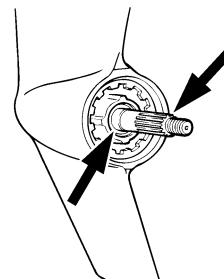
You could be seriously injured if the engine accidentally starts when you are near the propeller.

- Before inspecting, removing, or installing the propeller, remove the spark plug caps from the spark plugs. Also, place the shift control in neutral, turn the main switch to “OFF” (off) and remove the key, and remove the lanyard from the engine stop switch. Turn off the battery cut-off switch if your boat has one.
- Do not use your hand to hold the propeller when loosening or tightening the propeller nut. Put a wood block between the anti-cavitation plate and the propeller to prevent the propeller from turning.



Checkpoints

- Check each of the propeller blades for wear, erosion from cavitation or ventilation, or other damage.
- Check the propeller shaft for damage.
- Check the splines / shear pin for wear or damage.
- Check for fish line tangled around the propeller shaft.



- Check the propeller shaft oil seal for damage.

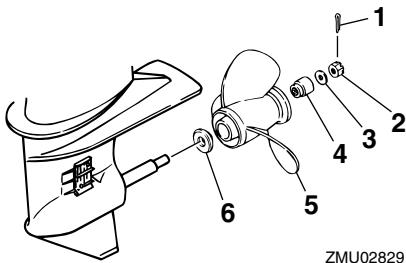
NOTE:

If the shear pin equipped: it is designed to break if the propeller hits a hard underwater obstacle to help protect the propeller and drive mechanism. The propeller will then spin freely on the shaft. If this happens, the shear pin must be replaced.

EMU29193

Removing the propeller

1. Straighten the cotter pin and pull it out using a pair of pliers.
2. Remove the propeller nut, washer, and spacer (if equipped).



ZMU02829

1. Cotter pin
2. Propeller nut
3. Washer
4. Spacer
5. Propeller
6. Thrust washer

3. Remove the propeller and thrust washer.

EMU29230

Installing the propeller

ECM00340

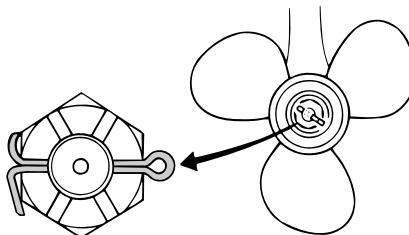
CAUTION:

- Be sure to install the thrust washer before installing the propeller, otherwise the lower case and propeller boss could be damaged.
- Be sure to use a new cotter pin and bend the ends over securely. Otherwise the propeller could come off during operation and be lost.

1. Apply Yamaha marine grease or a corrosion resistant grease to the propeller shaft.
2. Install the spacer(if equipped), thrust

washer, and propeller on the propeller shaft.

3. Install the spacer (if equipped) and the washer. Tighten the propeller nut to the specified torque.
4. Align the propeller nut with the propeller shaft hole. Insert a new cotter pin in the hole and bend the cotter pin ends.



ZMU02063

NOTE:

If the propeller nut does not align with the propeller shaft hole after tightening to the specified torque, tighten the nut further to align it with the hole.

EMU29280

Changing gear oil

EWM00800



WARNING

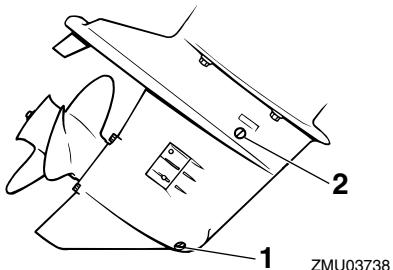
- Be sure the outboard motor is securely fastened to the transom or a stable stand. You could be severely injured if the outboard motor falls on you.
- Never get under the lower unit while it is tilted, even when the tilt support lever or knob is locked. Severe injury could occur if the outboard motor accidentally falls.

1. Tilt the outboard motor so that the gear oil drain screw is at the lowest point possible.
2. Place a suitable container under the

Maintenance

gear case.

3. Remove the gear oil drain screw.



1. Gear oil drain screw

2. Oil level plug

NOTE:

If the magnetic gear oil drain screw equipped: remove all metal particles from the screw before installing it.

4. Remove the oil level plug to allow the oil to drain completely.

ECM00710

CAUTION:

Inspect the used oil after it has been drained. If the oil is milky, water is getting into the gear case which can cause gear damage. Consult a Yamaha dealer for repair of the lower unit seals.

NOTE:

For disposal of used oil consult your Yamaha dealer.

5. With the outboard motor in a vertical position, and using a flexible or pressurized filling device, inject the gear oil into

the gear oil drain screw hole.

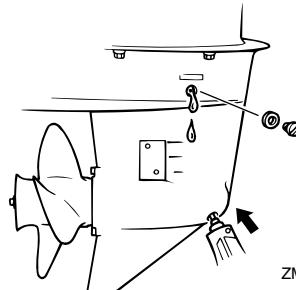
Recommended gear oil:

Hypoid gear oil SAE#90

Gear oil quantity:

370.0 cm³ (12.51 US oz) (13.05

Imp.oz)



6. When the oil begins to flow out of the oil level plug hole, insert and tighten the oil level plug.
7. Insert and tighten the gear oil drain screw.

EMU29302

Cleaning fuel tank

EWM00920

WARNING

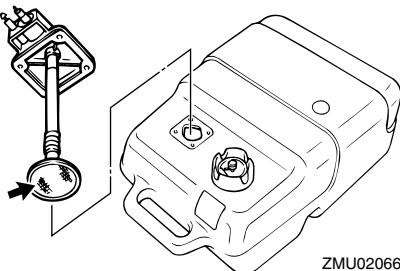
Gasoline is highly flammable, and its vapors are flammable and explosive.

- If you have any question about properly doing this procedure, consult your Yamaha dealer.
- Keep away from sparks, cigarettes, flames, or other sources of ignition when cleaning the fuel tank.
- Remove the fuel tank from the boat before cleaning it. Work only outdoors in an area with good ventilation.
- Wipe up any spilled fuel immediately.
- Reassemble the fuel tank carefully. Improper assembly can result in a fuel leak, which could result in a fire or ex-

losion hazard.

- **Dispose of old gasoline according to local regulations.**

1. Empty the fuel tank into an approved container.
2. Pour a small amount of suitable solvent into the tank. Install the cap and shake the tank. Drain the solvent completely.
3. Remove the screws holding the fuel joint assembly. Pull the assembly out of the tank.



4. Clean the filter (located on the end of the suction pipe) in a suitable cleaning solvent. Allow the filter to dry.
5. Replace the gasket with a new one. Reinstall the fuel joint assembly and tighten the screws firmly.

EMU29312

Inspecting and replacing anode(s)

Yamaha outboard motors are protected from corrosion by sacrificial anodes. Inspect the external anodes periodically. Remove scales from the surfaces of the anodes. Consult a Yamaha dealer for replacement of external anodes.

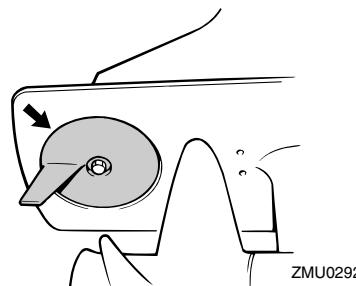
ECM00720

CAUTION:

Do not paint anodes, as this would render them ineffective.

NOTE:

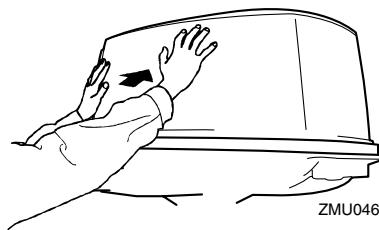
Inspect ground leads attached to external anodes on equipped models. Consult a Yamaha dealer for inspection and replacement of internal anodes attached to the power unit.



EMU29390

Checking top cowling

Check the fitting of the top cowling by pushing it with both hands. If it is loose have it repaired by your Yamaha dealer.



EMU29400

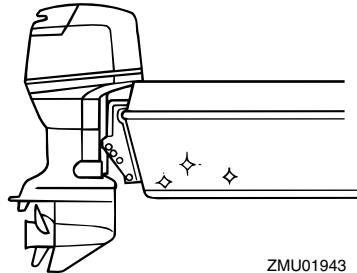
Coating the boat bottom

A clean hull improves boat performance. The boat bottom should be kept as clean of marine growth as possible. If necessary, the boat bottom can be coated with an anti-fouling paint approved for your area to inhibit marine growth.

Do not use anti-fouling paint which includes

Maintenance

copper or graphite. These paints can cause more rapid engine corrosion.



ZMU01943

Troubleshooting

A problem in the fuel, compression, or ignition systems can cause poor starting, loss of power, or other problems. This section describes basic checks and possible remedies, and covers all Yamaha outboard motors. Therefore some items may not apply to your model.

If your outboard motor requires repair, bring it to your Yamaha dealer.

If the engine trouble warning indicator is flashing, consult your Yamaha dealer.

Starter will not operate.

Q. Is battery capacity weak or low?

A. Check battery condition. Use battery of recommended capacity.

Q. Are battery connections loose or corroded?

A. Tighten battery cables and clean battery terminals.

Q. Is fuse for electric start relay or electric circuit blown?

A. Check for cause of electric overload and repair. Replace fuse with one of correct amperage.

Q. Are starter components faulty?

A. Have serviced by a Yamaha dealer.

Q. Is shift lever in gear?

A. Shift to neutral.

Engine will not start (starter operates).

Q. Is fuel tank empty?

A. Fill tank with clean, fresh fuel.

Q. Is fuel contaminated or stale?

A. Fill tank with clean, fresh fuel.

Q. Is fuel filter clogged?

A. Clean or replace filter.

Q. Is starting procedure incorrect?

A. See page 23.

Q. Has fuel pump malfunctioned?

A. Have serviced by a Yamaha dealer.

Q. Are spark plug(s) fouled or of incorrect type?

A. Inspect spark plug(s). Clean or replace with recommended type.

Q. Are spark plug cap(s) fitted incorrectly?

A. Check and re-fit cap(s).

Q. Is ignition wiring damaged or poorly connected?

A. Check wires for wear or breaks. Tighten all loose connections. Replace worn or broken wires.

Q. Are ignition parts faulty?

A. Have serviced by a Yamaha dealer.

Q. Is engine stop switch lanyard not attached?

A. Attach lanyard.

Q. Are engine inner parts damaged?

A. Have serviced by a Yamaha dealer.

Engine idles irregularly or stalls.

Q. Are spark plug(s) fouled or of incorrect type?

A. Inspect spark plug(s). Clean or replace with recommended type.

Trouble Recovery

Q. Is fuel system obstructed?	A. Return to home position.
A. Check for pinched or kinked fuel line or other obstructions in fuel system.	Q. Is motor angle too high?
Q. Is fuel contaminated or stale?	A. Return to normal operating position.
A. Fill tank with clean, fresh fuel.	Q. Is carburetor clogged?
Q. Is fuel filter clogged?	A. Have serviced by a Yamaha dealer.
A. Clean or replace filter.	Q. Is fuel joint connection incorrect?
Q. Have ignition parts failed?	A. Connect correctly.
A. Have serviced by a Yamaha dealer.	Q. Is throttle valve adjustment incorrect?
Q. Has warning system activated?	A. Have serviced by a Yamaha dealer.
A. Find and correct cause of warning.	Q. Is battery cable disconnected?
Q. Is spark plug gap incorrect?	A. Connect securely.
A. Inspect and adjust as specified.	Warning buzzer sounds or indicator lights.
Q. Is ignition wiring damaged or poorly connected?	Q. Is cooling system clogged?
A. Check wires for wear or breaks. Tighten all loose connections. Replace worn or broken wires.	A. Check water intake for restriction.
Q. Is specified engine oil not being used?	Q. Is engine oil level low?
A. Check and replace oil as specified.	A. Fill oil tank with specified engine oil.
Q. Is thermostat faulty or clogged?	Q. Is heat range of spark plug incorrect?
A. Have serviced by a Yamaha dealer.	A. Inspect spark plug and replace it with recommended type.
Q. Are carburetor adjustments incorrect?	Q. Is specified engine oil not being used?
A. Have serviced by a Yamaha dealer.	A. Check and replace oil with specified type.
Q. Is fuel pump damaged?	Q. Is engine oil contaminated or deteriorated?
A. Have serviced by a Yamaha dealer.	A. Replace oil with fresh, specified type.
Q. Is air vent screw on fuel tank closed?	Q. Is oil filter clogged?
A. Open air vent screw.	A. Have serviced by a Yamaha dealer.
Q. Is choke knob pulled out?	Q. Has oil feed/injection pump malfunctioned?

Trouble Recovery

A. Have serviced by a Yamaha dealer.	Q. Are weeds or other foreign matter tangled on gear housing?
Q. Is load on boat improperly distributed?	A. Remove foreign matter and clean lower unit.
A. Distribute load to place boat on an even plane.	Q. Is fuel system obstructed?
Q. Is water pump or thermostat faulty?	A. Check for pinched or kinked fuel line or other obstructions in fuel system.
A. Have serviced by a Yamaha dealer.	Q. Is fuel filter clogged?
Q. Is there excess water in fuel filter cup?	A. Clean or replace filter.
A. Drain filter cup.	Q. Is fuel contaminated or stale?
Engine power loss.	A. Fill tank with clean, fresh fuel.
Q. Is propeller damaged?	Q. Is spark plug gap incorrect?
A. Have propeller repaired or replaced.	A. Inspect and adjust as specified.
Q. Is propeller pitch or diameter incorrect?	Q. Is ignition wiring damaged or poorly connected?
A. Install correct propeller to operate outboard at its recommended speed (r/min) range.	A. Check wires for wear or breaks. Tighten all loose connections. Replace worn or broken wires.
Q. Is trim angle incorrect?	Q. Have ignition parts failed?
A. Adjust trim angle to achieve most efficient operation.	A. Have serviced by a Yamaha dealer.
Q. Is motor mounted at incorrect height on transom?	Q. Is specified engine oil not being used?
A. Have motor adjusted to proper transom height.	A. Check and replace oil with specified type.
Q. Has warning system activated?	Q. Is thermostat faulty or clogged?
A. Find and correct cause of warning.	A. Have serviced by a Yamaha dealer.
Q. Is boat bottom fouled with marine growth?	Q. Is air vent screw closed?
A. Clean boat bottom.	A. Open the air vent screw.
Q. Are spark plug(s) fouled or of incorrect type?	Q. Is fuel pump damaged?
A. Inspect spark plug(s). Clean or replace with recommended type.	A. Have serviced by a Yamaha dealer.
	Q. Is fuel joint connection incorrect?
	A. Connect correctly.

Trouble Recovery

Q. Is heat range of spark plug incorrect?

A. Inspect spark plug and replace it with recommended type.

Q. Is high pressure fuel pump drive belt broken?

A. Have serviced by a Yamaha dealer.

Q. Is engine not responding properly to shift lever position?

A. Have serviced by a Yamaha dealer.

Engine vibrates excessively.

Q. Is propeller damaged?

A. Have propeller repaired or replaced.

Q. Is propeller shaft damaged?

A. Have serviced by a Yamaha dealer.

Q. Are weeds or other foreign matter tangled on propeller?

A. Remove and clean propeller.

Q. Is motor mounting bolt loose?

A. Tighten bolt.

Q. Is steering pivot loose or damaged?

A. Tighten or have serviced by a Yamaha dealer.

EMU29431

Temporary action in emergency

EMU29440

Impact damage

EWMM00870

WARNING

The outboard motor can be seriously damaged by a collision while operating or trailering. Damage could make the out-

board motor unsafe to operate.

If the outboard motor hits an object in the water, follow the procedure below.



1. Stop the engine immediately.
2. Inspect the control system and all components for damage. Also inspect the boat for damage.
3. Whether damage is found or not, return to the nearest harbor slowly and carefully.
4. Have a Yamaha dealer inspect the outboard motor before operating it again.

EMU29531

Starter will not operate

If the starter mechanism does not operate (the engine cannot be cranked with the starter), the engine can be started with an emergency starter rope.

EWMM01020

WARNING

- Use this procedure only in an emergency and only to return to port for repairs.
- When the emergency starter rope is used to start the engine, the start-in-gear protection device does not operate. Make sure the remote control lever is in neutral. Otherwise the boat could unexpectedly start to move, which could result in an accident.
- Attach the engine stop switch lanyard to a secure place on your clothing, or

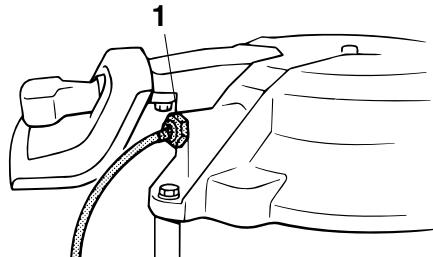
your arm or leg while operating.

- Do not attach the lanyard to clothing that could tear loose. Do not route the cord where it could become entangled, preventing it from functioning.
- Avoid accidentally pulling the lanyard during normal operation. Loss of engine power means the loss of most steering control. Also, without engine power, the boat could slow rapidly. This could cause people and objects in the boat to be thrown forward.
- Be sure no one is standing behind you when pulling the starter rope. It could whip behind you and injure someone.
- An unguarded, rotating flywheel is very dangerous. Keep loose clothing and other objects away when starting the engine. Use the emergency starter rope only as instructed. Do not touch the flywheel or other moving parts when the engine is running. Do not install the starter mechanism or top cowling after the engine is running.
- Do not touch the ignition coil, spark plug wire, spark plug cap, or other electrical components when starting or operating the motor. You could get an electrical shock.

EMU29561

Emergency starting engine

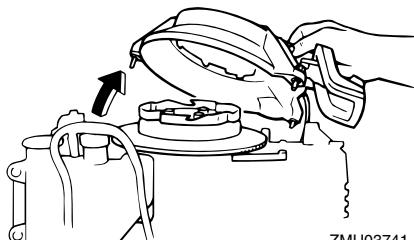
1. Remove the top cowling.
2. Remove the start-in-gear protection cable from the starter, if equipped.



ZMU03740

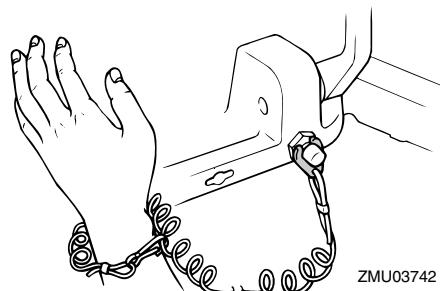
1. Start-in-gear protection cable

3. Remove the starter/flywheel cover after removing the bolt(s).



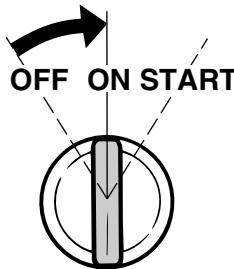
ZMU03741

4. Prepare the engine for starting. For further information, see page 23. Be sure the engine is in neutral and that the engine stop switch lanyard lock plate is attached to the engine stop switch. The main switch must be "ON" (on), if equipped.

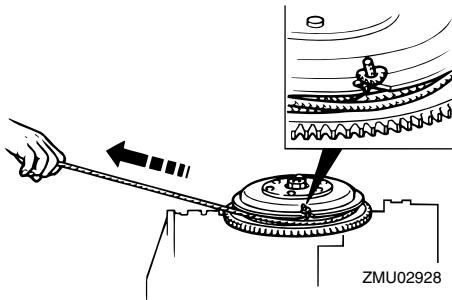


ZMU03742

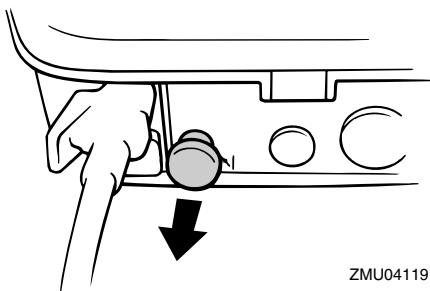
Trouble Recovery



ZMU01906



5. If equipped the choke knob, pull out it when the engine is cold. After the engine starts, gradually return the choke knob to its home position as the engine warms up.



6. Insert the knotted end of the emergency starter rope into the notch in the flywheel rotor and wind the rope several turns around the flywheel clockwise.
7. Give a strong pull straight out to crank and start the engine. Repeat if necessary.

EMU29760

Treatment of submerged motor

If the outboard motor is submerged, immediately take it to a Yamaha dealer. Otherwise some corrosion may begin almost immediately.

If you cannot immediately take the outboard motor to a Yamaha dealer, follow the procedure below in order to minimize engine damage.

EMU29771

Procedure

1. Thoroughly wash away mud, salt, seaweed, and so on, with fresh water.

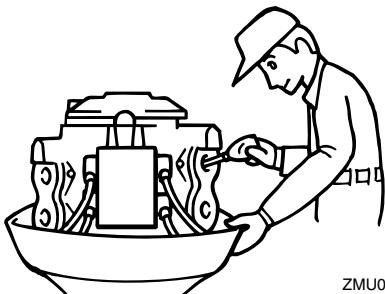


2. Remove the spark plugs and face the spark plug holes downward to allow any water, mud, or contaminants to drain.



ZMU01910

3. Drain the fuel from the carburetor, fuel filter, and fuel line.
4. Feed fogging oil or engine oil through the carburetor(s) and spark plug holes while cranking with the manual starter or emergency starter rope.



ZMU01911

5. Take the outboard motor to a Yamaha dealer as soon as possible.

ECM00400

CAUTION:

Do not attempt to run the outboard motor until it has been completely inspected.

Consumer information

EMU29811

Important warranty information for U.S.A. and Canada

Welcome to the Yamaha Family!

Congratulations on the purchase of your new Yamaha marine power. Yamaha is committed to exceptional customer satisfaction, and we want your ownership experience to be a satisfying one. Please read the following warranty information to help ensure satisfaction with your Yamaha.

Yamaha is ready to stand behind your purchase with strong warranty coverage. To be sure you receive all the benefits of warranty, please take the following steps:

1. Be sure your new Yamaha is registered for warranty. Your boat dealer should do this at the time of sale. Make sure your dealer gives you a copy of the completed Yamaha registration card for your records. If you are unsure whether or not your Yamaha is registered, complete the Warranty Registration card found inside the cover of the Owner's Manual. Mail it to the distributor for the country in which you live (see step 6 for the correct address). If your Yamaha is not properly registered, a warranty repair could be unnecessarily delayed while registration records are checked.
2. Read the Limited Warranty statement which follows these instructions. This warranty applies to Yamaha outboard motors sold in the United States, whether purchased separately or when supplied as original equipment by a boat builder. The terms also apply to original equipment packages sold in Canada, with coverage provided by Yamaha Motor Canada (see "Warranty Guide" for Canadian models). This warranty explains the conditions of the warranty, including the obligations that your dealer and you as the owner have under the warranty. For example, your Yamaha outboard must receive a proper pre-delivery inspection (PDI) by the selling dealer. Failure to take this important step could jeopardize warranty coverage!
3. If you need warranty repairs, you must take your Yamaha outboard to an authorized Yamaha outboard dealer. Be aware that not all selling boat dealers are authorized Yamaha dealers. Only authorized dealers have the factory training, special tools, and Yamaha support needed to perform warranty repairs.
4. If you are away from home, or your selling dealer is not an authorized Yamaha dealer, use the following toll-free numbers to find the nearest Yamaha dealer.

United States Dealer Locations: 1-800-692-6242

Canada Dealer Locations: 1-800-267-8577

ZMU01682

Consumer information

5. Your warranty applies specifically to repairs made in the country of purchase. If your U.S.-purchased Yamaha needs warranty service while in Canada, or your Canadian purchased Yamaha needs service while in the United States, Yamaha will assist the local dealer whenever possible. However, some products available in one country may not be sold or serviced in the other.
6. If you need any additional information about your Yamaha or warranty coverage which your dealer cannot provide, please contact us directly.

Yamaha Motor Corporation, U.S.A.
P.O. Box 6555
Cypress, CA 90630
Attention: Customer Relations Department

Telephone No. (714) 761-7439
Fax No. (714) 761-7559

Yamaha Motor Canada Ltd.
480 Gordon Baker Road
Toronto, Ontario
M2H 3B4
Attention: Customer Relations Department

Telephone No. (416) 498-1911
Fax No. (416) 491-3122

ZMU01683

Consumer information

EMU29820

YAMAHA MOTOR CORPORATION, U.S.A. OUTBOARD MOTOR TWO YEAR LIMITED WARRANTY

Yamaha Motor Corporation, U.S.A. is proud of its heritage and reputation for producing products with high standards of quality and workmanship. Product excellence provides the cornerstone for our commitment to customer satisfaction. The Yamaha Outboard Limited Warranty is your assurance of this commitment.

This warranty provides you with protection against the expense of repairs for your outboard motor that are required as a result of defects in materials or workmanship. When maintained and utilized in the prescribed manner, you can count on your Yamaha outboard to provide reliable service.

This warranty provides you with specific coverage and notes your responsibilities in maintaining and operating your outboard. Please take the time to read and become familiar with this warranty.

PERIOD OF WARRANTY. Any new Yamaha outboard motor purchased and registered with Yamaha Motor Corporation, U.S.A. for pleasure use in the United States, will be warranted against defects in material or workmanship for a period of two (2) years from date of purchase, subject to exclusions noted herein. Any Yamaha outboard motor purchased and utilized for commercial applications will be warranted for a period of one (1) year from the date of purchase, subject to exclusions noted herein. Yamaha peripheral equipment included with the motor, such as gauges, fuel tanks and hoses, remote control boxes, propellers, and wiring external from the motor unit, will be warranted for one (1) year from the date of purchase for either pleasure or commercial use. Replacement parts used in warranty repairs will be warranted for the balance of the applicable warranty period.

The second year of warranty (if applicable) shall be limited to covering the cost of parts and labor for major components only. The major components covered are:

Power Unit Section

- Power Head
- Intake Manifold and Reed Valve Assembly
- Carburetor Assembly and its Related Components
- Fuel and Oil Pump Assemblies
- Ignition System (Standard and Microcomputer)
- Precision Blend @ System

Bracket Section

- Bracket System
- Power Trim and Tilt Assembly

Lower Unit Section

- Exhaust System
- Upper Casing
- Lower Unit Assembly

The warranty described here applies to outboard motor purchased and registered for use in the United States only excluding its territories. For warranty provisions outside the United States, contact the particular country's local Yamaha distributor.

WARRANTY REGISTRATION. To be eligible for warranty coverage, the outboard motor must first be registered with Yamaha Motor Corporation, U.S.A. A warranty registration form is provided in the Owner's Manual with each outboard. This form must be completed and mailed to Yamaha by either the selling dealer or the purchaser. Warranty registration can also be accomplished by any authorized Yamaha outboard dealer. Upon receipt of the registration, an Owner's Warranty Card will be sent by Yamaha to the registered purchaser.

OBTAINING REPAIRS UNDER WARRANTY. To receive repairs under this warranty, a valid Owner's Warranty Card must be presented to an authorized Yamaha outboard dealer.

During the period of warranty, any authorized Yamaha outboard dealer will, free of charge, repair or replace, at Yamaha's option, any parts adjudged defective by Yamaha due to faulty workmanship or material from the factory. All replaced parts will become the property of Yamaha Motor Corporation, U.S.A.

CUSTOMER'S RESPONSIBILITY. Under the terms of this warranty, the customer will be responsible for ensuring that the outboard motor is properly operated, maintained and stored as specified in the applicable Owner's Manual.

The owner of the outboard motor shall give notice to an authorized Yamaha marine dealer of any and all apparent defects within ten (10) days of discovery and make the motor available at that time for inspection and repairs at the dealer's place of business.

GENERAL EXCLUSIONS FROM WARRANTY. This warranty will not cover the repair of damage if the damage is a result of abuse or neglect of the product. Examples of abuse and neglect include, but are not limited to:

1. Racing or competition use, modification of original parts, abnormal strain.
2. Lack of proper maintenance and off-season storage as described in the Owner's Manual, improper mounting of the motor, installation of parts or accessories that are not equivalent in design and quality to genuine Yamaha parts.
3. Operation of the motor at an rpm other than specified, improper propeller selection, use of lubricants, oils, and fuel/oil mixtures that are not suitable for outboard motor use.
4. Damage as a result of accidents, collisions, contact with foreign materials, or submersion.
5. Growth of marine organisms on motor surfaces.
6. Normal deterioration.

ZMU01684

Consumer information

SPECIFIC PARTS EXCLUDED FROM WARRANTY. Parts replaced due to normal wear or routine maintenance such as oil, spark plugs, shear pins, propellers, hubs, fuel and oil filters, brushes for the starter motor and power tilt motor, water pump impellers, and anodes are not covered by warranty. Charges for removal of the motor from a boat and transporting the motor to and from an authorized Yamaha outboard dealer are excluded from warranty coverage.

Specific parts excluded from the second year of warranty (if applicable) are:

- Top and Bottom Cowling
- Electric Components (other than ignition system)
- Rubber Components (such as hoses, tubes, rubber seals, fittings, and clamps)

TRANSFER OF WARRANTY. Transfer of the warranty from the original purchaser to any subsequent purchaser is possible by having the motor inspected by an authorized Yamaha outboard dealer and requesting the dealer to submit a change of registration to Yamaha Motor Corporation, U.S.A. within ten (10) days of the transfer.

EMISSION CONTROL SYSTEM WARRANTY. Yamaha warrants to the ultimate purchaser and each subsequent purchaser, that this engine is designed, built, and equipped so as to conform at the time of sale with applicable regulations under section 213 of the Clean Air Act and this engine is free from defects in materials and workmanship which cause said engine to fail to conform with applicable regulations for one (1) year from date of purchase.

YAMAHA MOTOR CORPORATION, U.S.A. MAKES NO OTHER WARRANTY OF ANY KIND, EXPRESSED OR IMPLIED. ALL IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE WHICH EXCEED THE OBLIGATIONS AND TIME LIMITS STATED IN THIS WARRANTY ARE HEREBY DISCLAIMED BY YAMAHA MOTOR CORPORATION, U.S.A. AND EXCLUDED FROM THIS WARRANTY.

SOME STATES DO NOT ALLOW LIMITATIONS ON HOW LONG AN IMPLIED WARRANTY LASTS, SO THE ABOVE LIMITATION MAY NOT APPLY TO YOU. ALSO EXCLUDED FROM THIS WARRANTY ARE ANY INCIDENTAL OR CONSEQUENTIAL DAMAGES INCLUDING LOSS OF USE. SOME STATES DO NOT ALLOW THE EXCLUSION OR LIMITATION OF INCIDENTAL OR CONSEQUENTIAL DAMAGES, SO THE ABOVE EXCLUSION MAY NOT APPLY TO YOU.

THIS WARRANTY GIVES YOU SPECIFIC LEGAL RIGHTS, AND YOU MAY ALSO HAVE OTHER RIGHTS WHICH VARY FROM STATE TO STATE.

YAMAHA MOTOR CORPORATION, U.S.A.
Post Office Box 6555
Cypress, California 90630

WARRANTY QUESTIONS AND ANSWERS

Q. What costs are my responsibility during the warranty period?
A. The customer's responsibility includes all costs of normal maintenance services, non-warranty repairs, accident and collision damages.

Q. What are some examples of "abnormal" strain, neglect, or abuse?
A. These terms are general and overlap each other in areas. Specific examples include:
Running the machine out of oil, operating the machine with a broken or damaged part which causes another part to fail, damage or failure due to improper or careless transportation, and/or tie down. If you have any specific questions on operation or maintenance, please contact your Yamaha outboard dealer for advice.

Q. Does the warranty cover incidental costs such as towing or transportation due to a failure?
A. No. The warranty is limited to repair of the machine itself.

Q. May I perform any or all of the recommended maintenance shown in the Owner's Manual instead of having the dealer do them?
A. Yes, if you are a qualified mechanic and follow the procedures specified in the Owner's and Service Manuals. We do recommend, however, that items requiring special tools or equipment be done by a Yamaha outboard dealer.

Q. Will the warranty be void or canceled if I do not operate or maintain my new outboard exactly as specified in the Owner's Manual?
A. No. The warranty on a new outboard cannot be "voided" or "canceled". However, if a particular failure is caused by operation or maintenance other than as shown in the Owner's Manual, that failure may not be covered under warranty.

Q. What responsibility does a Yamaha outboard dealer have under this warranty?
A. Each Yamaha outboard dealer is expected to:

1. Completely set up each outboard he sells prior to delivery.
2. Explain the operation, maintenance, and warranty requirements to your satisfaction at the time of sale, and upon your request at any later date.

In addition, each Yamaha outboard dealer is held responsible for his setup, service and warranty repair work.

Q. Is the warranty transferable to second owners?
A. Yes. The remainder of any existing warranty can be transferred upon request. The unit has to be inspected and re-registered by an authorized Yamaha outboard dealer for the policy to remain effective.

ZMU01685

Consumer information

CUSTOMER SERVICE

If your machine requires warranty service, you must take it to any authorized Yamaha outboard dealer within the continental United States. Be sure to bring your warranty registration identification or other valid proof of the original date of purchase. If a question or problem arises regarding warranty, first contact the owner of the dealership. Since all warranty matters are handled at the dealer level, this person is in the best position to help you. If you are still not satisfied and require additional assistance, please write:

YAMAHA MOTOR CORPORATION U.S.A.
CUSTOMER RELATIONS DEPARTMENT
P.O.Box 6555
Cypress, California 90630

When contacting Yamaha Motor Corporation, U.S.A. don't forget to include any important information such as names, addresses, model, engine serial number, dates, and receipts.

CHANGE OF ADDRESS

The federal government requires each manufacturer of a motor vehicle to maintain a complete, up-to-date list of all first purchasers against the possibility of a safety-related defect and recall. This list is compiled from the purchase registrations sent to Yamaha Motor Corporation, U.S.A. by the selling dealer at the time of your purchase.

If you should move after you have purchased your new outboard, please advise us of your new address by sending a postcard listing your outboard model name, engine serial number, dealer number (or dealer's name) as it is shown on your warranty identification, your name and new mailing address. Mail to:

YAMAHA MOTOR CORPORATION, U.S.A.
WARRANTY DEPARTMENT
P.O.Box 6555
Cypress, California 90630

This will ensure that Yamaha Motor Corporation, U.S.A. has an up-to-date registration record in accordance with federal law.

ZMU01686

EMU29840

IMPORTANT WARRANTY INFORMATION IF YOU USE YOUR YAMAHA OUTSIDE U.S.A. OR CANADA

Welcome to the Yamaha Family!

Congratulations on the purchase of your new Yamaha marine power. Yamaha is committed to exceptional customer satisfaction, and we want your ownership experience to be a satisfying one. Please read the following warranty information to help ensure satisfaction with your Yamaha.

This model was manufactured as a U.S.A. specification model, and the warranty statement shown in this manual is for that market. To receive the benefits of the warranty that applies to the country in which you use your Yamaha, please note the following information.

1. The warranty on this model is the same as equivalent models sold in the country where you will receive service. If you need more information about your warranty coverage or your Yamaha outside the U.S.A. or Canada, please contact an authorized Yamaha dealer in your country.
2. Keep a copy of your sales contract or invoice for the purchase of your Yamaha and present it if you need warranty repairs. This document should show the date of purchase, which is important evidence the repairing dealer will need to be sure your Yamaha is covered by warranty.
3. If your Yamaha needs warranty repairs, contact an authorized Yamaha dealer in the country where you are. He will explain how to get warranty service in that country.
4. This Yamaha model may not be sold in some countries. Therefore, in some cases your local dealer may not have all the parts or service information he may need, which may unavoidably delay repairs. If this happens, we thank you for your understanding and assure you we will attempt to resolve the situation as quickly as possible.

ZMU01689



YAMAHA

YAMAHA MOTOR CORPORATION, USA

Printed in Japan
March 2004-0.2 x 1 

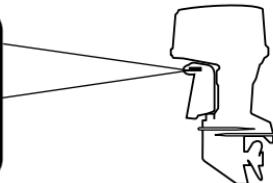
Printed on recycled paper



OUTBOARD MOTOR WARRANTY REGISTRATION ENREGISTREMENT DE LA GARANTIE DU MOTEUR HORS-BORD

Please complete and mail this card. This information is necessary to accurately register your unit for warranty.
Veuillez signer ci-dessous pour attester que le montage et l'inspection ont été faits dans le respect des directives d'inspection et
que la marche à suivre pour la garantie et l'entretien a été expliquée à l'acheteur au détail.

OUTBOARD MOTOR MODEL AND SERIAL NUMBER (From I.D. label on clamp bracket)
MODÈLE ET NO. DE SÉRIE DU MOTEUR HORS-BORD (sur l'étiquette d'identification de la presse de fixation)



(For Dealer Use Only)
(A l'usage du concessionnaire)
YAMAHA DEALER NUMBER
NO. DU CONCESSIONNAIRE
YAMAHA

DEALER NAME
NOM DU
CONCESSIONNAIRE

DATE SOLD
DATE DE
LIVRAISON

MONTH | DAY | YEAR

USAGE
(Check One)
UTILISATION
(En cocher un.)

PLEASURE
LOISIR
 COMMERCIAL
COMMERCIAL

OWNER'S NAME
NOM DU
PROPRIÉTAIRE

MONTH
MOIS

DAY
JOUR

YEAR
ANNÉE

ADDRESS
ADRESSE

FIRST
PRÉNOM

LAST
NOM DE FAMILLE

STREET
RUE

PHONE NUMBER ()
NUMÉRO DE TÉLÉPHONE

CITY
VILLE

STATE/PROVINCE
PROVINCE

ZIP
CODE POSTAL

PLACE
POSTAGE
HERE

ATTN: WARRANTY DEPARTMENT